

ExxonMobil Mobil Aero HFS

Category: Fluid, Lubricant

Material Notes:

Mobil Aero HFA, HF, and HFS are formulated for aircraft systems where use of hydrocarbon-based hydraulic fluids is required. They are low viscosity products, high VI (viscosity index) fluid with excellent low temperature properties, good anti-wear performance, and good chemical stability. Mobil Aero HFA and HF are composed of mineral base oil stock and contain shear-stable VI improvers; Mobil Aero HFS is a synthetic polyalphaolefin-based fluid. Mobil Aero HFA is a premium quality fluid that meets the requirements of the U.S. Military specification MIL-H-5606A (now obsolete). It has a very high VI and is suitable for use at temperatures down to -54 °C (-65 °F). While this quality fluid is no longer used by the U.S. Military, it is still used in some older, small private, and commercial aircraft. It is also used in industrial and commercial equipment requiring good fluidity at very low temperatures, where Mobil Aero HFA provides long, trouble-free service over a wide range of operating conditions. Mobil Aero HF is a premium quality fluid that is approved against the most current version of U.S. Military specification MIL-PRF-5606. It has physical properties very similar to Mobil Aero HFA, and also meets "super-clean" requirements required by modern aircraft hydraulic systems. It is intended primarily for military aircraft, but it is also used as a hydraulic fluid for small private and commercial aircraft, and as a strut fluid in landing gear of large commercial aircraft. It is a NATO Code Number H-515 fluid. Mobil Aero HFS is a synthetic polyalphaolefin lubricant that is approved against the most current version of U.S. Military specification MIL-PRF-83282. It does not contain a viscosity index (VI) improver. It is designed for use at temperatures down to -40 °C (-40 °F). It provides lower flammability and volatility and improved stability, but has a higher viscosity at low temperature then Mobil Aero HF. It meets the "super-clean" requirements. It is intended primarily for U.S. military aircraft.It is a NATO Cod

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Physical Properties	Metric	English	Comments	
Specific Gravity	0.851 g/cc	0.851 g/cc	ASTM D4052	
API Gravity	34.8 °	34.8 °		
Viscosity Measurement	128	128	Index; ASTM D2270	
Viscosity Measure	1.1 cSt	1.1 cSt	ASTM D445	
	@Temperature 205 °C	@Temperature 401 °F		
	2000 cSt	2000 cSt	Kinematic Viscosity; ASTM D445	
	@Temperature -40.0 °C	@Temperature -40.0 °F		
Kinematic Viscosity at 40°C (104°F)	14.2 cSt	14.2 cSt	ASTM D445	
Kinematic Viscosity at 100°C (212°F)	3.5 cSt	3.5 cSt	ASTM D445	

Mechanical Properties	Metric	English	Comments
Bulk Modulus	1.379 GPa	200.0 ksi	Isothermal secant at 40°C, 10000 psig
Four Ball Wear	0.530 mm	0.0209 in	40 kg, 75°C, 1200 rpm; ASTM D4172



Mechanical Properties Thermal Properties	Metric Metric	English English	Comments Comments
Pour Point	-60.0 °C	-76.0 °F	ASTM D97
Flash Point	224 °C	435 °F	ASTM D92

Component Elements Properties	Metric	English	Comments
Barium, Ba	0.00010 %	0.00010 %	
H20	0.0070 %	0.0070 %	

Chemical Properties	Metric	English	Comments
Total Acid Number	0.030	0.030	

Value	Comments
red	
4	
10/0	
pass	72 hrs @ -40°C
pass	168 hrs @ 135°C
5 max	
1000 max	
150 max	
20 max	
10000 max	
0.2	
18 to 30	Nitrile Rubber, 168 hr @ 70°C
	red 4 10/0 pass pass 5 max 1000 max 150 max 20 max 10000 max 0.2

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