

ExxonMobil Metallyte™ 18MM388 OPP Film

Category : Polymer , Thermoplastic , Polypropylene (PP) , Polypropylene, Film Grade

Material Notes:

Product Description: A metallized biaxially oriented polypropylene film, metalized on one side with a broad seal range surface on the other side. This film is designed for high barrier performance packaging applications. **Availability:** Africa & Middle East, Asia Pacific and Europe **Key Features:** Excellent adhesion of aluminum to film Excellent oxygen barrier Excellent moisture barrier Excellent light barrier Very good hot tack Broad seal range High yield Brilliant metal appearance **Features:** Flavor & Aroma Barrier Gas Barrier In Lamination Lap Sealable Light Barrier Moisture Barrier Oxygen Barrier **Applications:** Crisps and Snacks Dry Foods and Beverage Powders **Pet Food Uses:** HFFS Flexible Packaging Pre-made Bags – Flexible Packaging VFFS Flexible Packaging **Processing Method:** Cold Seal Adhesive, Inner Web Adhesive Lamination, Inner Web Extrusion Lamination, Solvent Flexographic Printing, Solvent Rotogravure Printing and Surface Print **Unsupported Information provided by ExxonMobil**

Order this product through the following link:

http://www.lookpolymers.com/polymer_ExxonMobil-Metallyte-18MM388-OPP-Film.php

Physical Properties	Metric	English	Comments
Water Vapor Transmission	0.202 g/m ² /day	0.0130 g/100 in ² /day	85% RH; ExxonMobil Method
	@Temperature 23.0 °C	@Temperature 73.4 °F	
	0.202 g/m ² /day	0.0130 g/100 in ² /day	90% RH; ExxonMobil Method
	@Temperature 38.0 °C	@Temperature 100 °F	
Oxygen Transmission Rate	26.1 cc/m ² /day	1.68 cc/100 in ² /day	Wet, 75% RH; ExxonMobil Method
	@Temperature 23.0 °C	@Temperature 73.4 °F	
	26.4 cc/m ² /day	1.70 cc/100 in ² /day	0% RH; ExxonMobil Method
	@Temperature 23.0 °C	@Temperature 73.4 °F	
Thickness	18.0 microns	0.710 mil	ExxonMobil Method
Coating Weight	16.0 g/m ²	10.0 lb/ream	ExxonMobil Method

Mechanical Properties	Metric	English	Comments
Film Elongation at Break, MD	175 %	175 %	7.9 in/min, 4.9 in Jaw Separation; ExxonMobil Method
Film Elongation at Break, TD	60 %	60 %	7.9 in/min, 4.9 in Jaw Separation; ExxonMobil Method
Modulus of Elasticity	2.00 GPa	290 ksi	MD; ExxonMobil Method
	3.60 GPa	522 ksi	TD; ExxonMobil Method
Seal Strength	460 g/25 mm	460 g/in	Otto Brugger, 0.2 sec; ExxonMobil Method
	@Pressure 0.276 MPa,	@Pressure 40.0 psi,	

Mechanical Properties	Temperature 140 °C Metric	Temperature 284 °F English	Comments
Film Tensile Strength at Break, MD	150 MPa	21800 psi	7.9 in/min, 4.9 in Jaw Separation; ExxonMobil Method
Film Tensile Strength at Break, TD	290 MPa	42100 psi	7.9 in/min, 4.9 in Jaw Separation; ExxonMobil Method

Thermal Properties	Metric	English	Comments
Shrinkage, MD	6.5 %	6.5 %	ExxonMobil Method
	@Temperature 135 °C, Time 432 sec	@Temperature 275 °F, Time 0.120 hour	
Shrinkage, TD	4.5 %	4.5 %	ExxonMobil Method
	@Temperature 135 °C, Time 432 sec	@Temperature 275 °F, Time 0.120 hour	

Optical Properties	Metric	English	Comments
Optical Density	2.5	2.5	ExxonMobil Method

Descriptive Properties	Value	Comments
Heat Seal Range	72°F	36.3 psi, 0.2 sec
Yield	43000 in ² /lb	

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