

## ExxonMobil Exceed™ 3518 PA Premium Cast Film Resin

Category : Polymer , Film , Thermoplastic , Polyethylene (PE) , LLDPE , Linear Low Density Polyethylene (LLDPE), Blow Molding Grade

### Material Notes:

Exceed 3518 resins are hexene copolymer produced using ExxonMobil Chemicals Exxpol® Technology. Films made from 3518 resins have outstanding tensile properties and impact and puncture toughness. These superior properties, along with excellent drawability, make these resins versatile for both monolayer and multilayer cast packaging film. Availability: Latin America, North America and South America Additive: Antiblock: NoSlip: NoProcessing Aid: NoThermal Stabilizer: Yes Applications: Bag in BoxBarrier Food PackagingBlown FilmCast Film Cast Stretch FilmDiaper BacksheetFood PackagingForm Fill and Seal PackagingHygiene FilmPackaging FimsPersonal Care Information provided by ExxonMobil Chemical

Order this product through the following link:

[http://www.lookpolymers.com/polymer\\_ExxonMobil-Exceed-3518-PA-Premium-Cast-Film-Resin.php](http://www.lookpolymers.com/polymer_ExxonMobil-Exceed-3518-PA-Premium-Cast-Film-Resin.php)

| Physical Properties | Metric       | English                   | Comments          |
|---------------------|--------------|---------------------------|-------------------|
| Density             | 0.918 g/cc   | 0.0332 lb/in <sup>3</sup> | ExxonMobil Method |
| Thickness           | 20.3 microns | 0.800 mil                 |                   |
| Melt Flow           | 3.5 g/10 min | 3.5 g/10 min              | ASTM D1238        |

| Mechanical Properties              | Metric         | English     | Comments                |
|------------------------------------|----------------|-------------|-------------------------|
| Film Tensile Strength at Yield, MD | 8.27 MPa       | 1200 psi    | at 2% offset; ASTM D882 |
| Film Tensile Strength at Yield, TD | 7.58 MPa       | 1100 psi    | at 2% offset; ASTM D882 |
| Film Elongation at Break, MD       | 510 %          | 510 %       | ASTM D882               |
| Film Elongation at Break, TD       | 680 %          | 680 %       | ASTM D882               |
| Puncture Energy                    | 4.30 J         | 3.17 ft-lb  | Exxon Mobil Method      |
| Elmendorf Tear Strength MD         | 190 g          | 190 g       | ASTM D1922              |
| Elmendorf Tear Strength TD         | 500 g          | 500 g       | ASTM D1922              |
| Elmendorf Tear Strength, MD        | 9.350 g/micron | 237.5 g/mil | ASTM D1922              |
| Elmendorf Tear Strength, TD        | 24.6 g/micron  | 625 g/mil   | ASTM D1922              |
| Dart Drop                          | 6.89 g/micron  | 175 g/mil   | ASTM D1709              |
| Dart Drop Test                     | 140 g          | 0.309 lb    | ASTM D1709              |
| Film Tensile Strength at Break, MD | 73.8 MPa       | 10700 psi   | ASTM D882               |
| Film Tensile Strength at Break, TD | 46.7 MPa       | 6770 psi    | ASTM D882               |
| 1% Secant Modulus, MD              | 110 MPa        | 16000 psi   | ASTM D882               |

| Mechanical Properties | Metric | English | Comments |
|-----------------------|--------|---------|----------|
|-----------------------|--------|---------|----------|

| Thermal Properties | Metric | English | Comments                                       |
|--------------------|--------|---------|--|
| Melting Point      | 114 °C | 237 °F  | Peak Melting Temperature;<br>ExxonMobil Method |

| Optical Properties | Metric | English | Comments        |
|--------------------|--------|---------|-----------------|
| Haze               | 2.4 %  | 2.4 %   | ASTM D1003      |
| Gloss              | 86 %   | 86 %    | 45°; ASTM D2457 |

| Descriptive Properties | Value              | Comments |
|------------------------|--------------------|----------|
| Features               | Thermal Stabilizer |          |

## Contact Songhan Plastic Technology Co.,Ltd.

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