

ExxonMobil Bicor® 75 AB-X OPP Film

Category: Polymer, Film, Thermoplastic, Polypropylene (PP), Polypropylene, Film Grade

Material Notes:

Product Description: Bicor AB-X is a two-side coated, sealable OPP film designed for general use in many applications, including overwrap, horizontal and vertical packaging. This film is suitable as an unsupported web or in a lamination. It can be surface printed, reverse printed, or used unprinted. Availability: Latin America, North America and South America Key Features: Outstanding optical properties Robust machinablity Low and consistent COFExcellent hot slip Excellent stiffness Excellent flavor and aroma barrier Excellent hot tack and seal strength Very broad seal range Features: Acrylic Coated Flavor & Aroma Barrier In Lamination Lap

Sealable Applications: Biscuits/Cookie/Crackers Box Overwrap Confectionery, Gum Confectionery, Sugar Tobacco Uses: Box Overwrap Flexible

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PackagingHFF Flexible PackagingPre-made Bags - Flexible PackagingTobacco Overwrap Flexible PackagingVFFS Flexible
PackagingProcessing Method: Cold Seal Adhesive, Inner Web Adhesive Lamination, Outer Web Adhesive Lamination, Solvent Flexographic
Printing, Solvent Rotogravure Printing, Surface Print Unsupported and Water-based Flexographic Printing Information provided by

Order this product through the following link:

ExxonMobil Chemical

http://www.lookpolymers.com/polymer_ExxonMobil-Bicor-75-AB-X-OPP-Film.php

| Physical Properties | Metric | English | Comments |
|--------------------------|---------------|---------------------|---------------------------------|
| Water Vapor Transmission | 8.20 g/m²/day | 0.528 g/100 in²/day | 38°C, 90% RH; ExxonMobil Method |
| Thickness | 19.0 microns | 0.750 mil | Nominal; ExxonMobil Method |
| Coating Weight | 17.3 g/m² | 10.8 lb/ream | ExxonMobil Method |

| Mechanical Properties | Metric | English | Comments |
|------------------------------------|---------|-----------|--|
| Coefficient of Friction | 0.23 | 0.23 | ExxonMobil Method |
| Film Tensile Strength at Break, MD | 124 MPa | 18000 psi | 20 in/min, 2.0 in Jaw Separation; ExxonMobil Method |
| Film Tensile Strength at Break, TD | 207 MPa | 30000 psi | 20 in/min, 2.0 in Jaw Separation; ExxonMobil Method |

| Thermal Properties | Metric | English | Comments |
|--------------------|--------|---------|-----------------------------|
| Shrinkage, MD | 4.5 % | 4.5 % | at 275°F; ExxonMobil Method |
| Shrinkage, TD | 4.0 % | 4.0 % | at 275°F; ExxonMobil Method |

| Optical Properties | Metric | English | Comments |
|--------------------|--------|---------|------------------------|
| Haze | 1.2 % | 1.2 % | ExxonMobil Method |
| Gloss | 89 % | 89 % | 45°; ExxonMobil Method |



| Descriptive Properties | Value | Comments |
|------------------------|---------------------------|----------------------|
| Crimp Seal MST | 178°F | 200g/in |
| Crimp Seal Strength | 520 g/in | 260°F, 20psi, 3/4sec |
| Yield | 40000 in ² /lb | |

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