

ExxonMobil Bicolor™ 120 XRG-2 OPP Film

Category : Polymer , Thermoplastic , Polypropylene (PP) , Polypropylene, Film Grade

Material Notes:

Product Description: Bicolor 120 XRG-2 is a one-side sealable OPP film that can be used as the inside web of a lamination where exceptional seal performance is required. The high-energy surface is intended as the print and laminating side.
Availability: Latin America, North America and South America
Key Features: Low MST, very broad seal range with excellent hot tack. High-energy surface for excellent ink adhesion and bond strengths in adhesive and extrusion laminations. Lap seals to coex sealants without thermal stripe. **Features:** In Lamination Lap Sealable Very Broad Seal Range
Applications: Bakery Biscuits/Cookie/Crackers Crisps and Snacks Frozen Food Ice Cream
Uses: HFFS Flexible Packaging VFFS Flexible Packaging
Processing Method: Inner Web Adhesive Lamination, Inner Web Extrusion Lamination, Solvent Flexographic Printing, Solvent Rotogravure Printing, Surface Print Unsupported and Water-based Flexographic Printing
 Information provided by ExxonMobil

Order this product through the following link:

http://www.lookpolymers.com/polymer_ExxonMobil-Bicolor-120-XRG-2-OPP-Film.php

Physical Properties	Metric	English	Comments
Thickness	30.5 microns	1.20 mil	ExxonMobil Method
Coating Weight	27.0 g/m ²	16.9 lb/ream	ExxonMobil Method

Mechanical Properties	Metric	English	Comments
Film Elongation at Break, MD	182 %	182 %	20 in/min, 2.0 in Jaw Separation; ExxonMobil Method
Film Elongation at Break, TD	46 %	46 %	20 in/min, 2.0 in Jaw Separation; ExxonMobil Method
Coefficient of Friction	0.40	0.40	Untreated Surface; ExxonMobil Method
Film Tensile Strength at Break, MD	131 MPa	19000 psi	20 in/min, 2.0 in Jaw Separation; ExxonMobil Method
Film Tensile Strength at Break, TD	283 MPa	41000 psi	20 in/min, 2.0 in Jaw Separation; ExxonMobil Method

Thermal Properties	Metric	English	Comments
Shrinkage, MD	4.0 %	4.0 %	ExxonMobil Method
	@Temperature 135 °C	@Temperature 275 °F	
Shrinkage, TD	3.0 %	3.0 %	ExxonMobil Method
	@Temperature 135 °C	@Temperature 275 °F	

Optical Properties	Metric	English	Comments
Haze	3.2 %	3.2 %	ExxonMobil Method

Optical Properties	Metric	English	Comments
			45°, ExxonMobil Method

Descriptive Properties	Value	Comments
Crimp Seal MST	192°F	Untreated
Crimp Seal Strength	460 g/in	Treated/Treated, 240°F (116°C), 20 psi (0.1 MPa), 0.8 sec
	460 g/in	Untreated/Untreated, 240°F (116°C), 20 psi (0.1 MPa), 0.8 sec
Wetting Tension	0.8 receding cos theta	Treated Surface
Yield	254000 in ² /lb	

Contact Songhan Plastic Technology Co.,Ltd.

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