

Eurotec® Tecomid® NBX0 HF75 NL PA6, 75% heavy reinforced, improved flexibility, natural

Category : Polymer , Thermoplastic , Nylon , Nylon 6

Material Notes:

Information provided by Eurotec®

Order this product through the following link:

http://www.lookpolymers.com/polymer_Eurotec-Tecomid-NBX0-HF75-NL-PA6-75-heavy-reinforced-improved-flexibility-natural.php

Physical Properties	Metric	English	Comments
Density	1.50 g/cc	0.0542 lb/in ³	ISO 1183
Moisture Absorption	0.800 % @Temperature 23.0 °C	0.800 % @Temperature 73.4 °F	50% RH; ISO 62
Linear Mold Shrinkage, Flow	0.0060 cm/cm	0.0060 in/in	Eurotec
Linear Mold Shrinkage, Transverse	0.0060 cm/cm	0.0060 in/in	Eurotec

Mechanical Properties	Metric	English	Comments
Tensile Strength at Break	35.0 MPa	5080 psi	ISO 527
Tensile Modulus	7.50 GPa	1090 ksi	ISO 527
Izod Impact, Notched (ISO)	4.00 kJ/m ² @Temperature -30.0 °C	1.90 ft-lb/in ² @Temperature -22.0 °F	ISO 180/1A
	5.00 kJ/m ² @Temperature 23.0 °C	2.38 ft-lb/in ² @Temperature 73.4 °F	ISO 180/1A

Thermal Properties	Metric	English	Comments
Melting Point	223 °C	433 °F	[10 K/min], ISO 11357
Deflection Temperature at 1.8 MPa (264 psi)	90.0 °C	194 °F	ISO 75
Flammability, UL94	HB @Thickness 0.750 mm	HB @Thickness 0.0295 in	
	HB @Thickness 1.60 mm	HB @Thickness 0.0630 in	

Processing Properties	Metric	English	Comments
Processing Temperature	250 - 270 °C	482 - 518 °F	

Processing Properties	Metric	English	Comments
Feed Temperature	60.0 - 80.0 °C	140 - 176 °F	Throat
Mold Temperature	60.0 - 100 °C	140 - 212 °F	
Drying Temperature	80.0 °C	176 °F	
Dry Time	2.00 - 4.00 hour	2.00 - 4.00 hour	
Moisture Content	<= 0.20 %	<= 0.20 %	ISO 960
Hold Pressure	50.0 - 100 MPa	7250 - 14500 psi	

Descriptive Properties	Value	Comments
Back Pressure	Low	
Injection Speed	Fast	

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