

Eurotec® Tecomid® NB400 GR15 NL MB PA6, 15% glass fiber reinforced, impact modified, heat stabilized, natural

Category : Polymer , Thermoplastic , Nylon , Nylon 6 , Nylon 6 , Nylon 6, 20% Glass Fiber Filled , Nylon 6, Heat Stabilized , Nylon 6, Impact Grade

Material Notes:

Information provided by Eurotec®

Order this product through the following link:

http://www.lookpolymers.com/polymer_Eurotec-Tecomid-NB400-GR15-NL-MB-PA6-15-glass-fiber-reinforced-impact-modified-heat-stabilized-natural.php

Physical Properties	Metric	English	Comments
Density	1.20 g/cc	0.0434 lb/in ³	ISO 1183
Moisture Absorption	2.30 % @Temperature 23.0 °C	2.30 % @Temperature 73.4 °F	50% RH; ISO 62
Linear Mold Shrinkage, Flow	0.0040 cm/cm	0.0040 in/in	Eurotec
Linear Mold Shrinkage, Transverse	0.014 cm/cm	0.014 in/in	Eurotec

Mechanical Properties	Metric	English	Comments
Tensile Strength at Break	110 MPa	16000 psi	ISO 527
Elongation at Break	4.0 %	4.0 %	ISO 527
Tensile Modulus	5.50 GPa	798 ksi	ISO 527
Izod Impact, Notched (ISO)	12.0 kJ/m ² @Temperature -30.0 °C	5.71 ft-lb/in ² @Temperature -22.0 °F	ISO 180/1A
	15.0 kJ/m ² @Temperature 23.0 °C	7.14 ft-lb/in ² @Temperature 73.4 °F	ISO 180/1A
Izod Impact, Unnotched (ISO)	65.0 kJ/m ² @Temperature -30.0 °C	30.9 ft-lb/in ² @Temperature -22.0 °F	ISO 180/1U
	75.0 kJ/m ² @Temperature 23.0 °C	35.7 ft-lb/in ² @Temperature 73.4 °F	ISO 180/1U

Thermal Properties	Metric	English	Comments
Melting Point	223 °C	433 °F	[10 K/min], ISO 11357
Deflection Temperature at 0.46 MPa (66 psi)	200 °C	392 °F	ISO 75
Deflection Temperature at 1.8 MPa	185 °C	365 °F	

(264 psi) Thermal Properties	Metric	English	ISO 75 Comments
Flammability, UL94	HB	HB	
	@Thickness 0.750 mm	@Thickness 0.0295 in	
	HB	HB	
	@Thickness 1.60 mm	@Thickness 0.0630 in	

Electrical Properties	Metric	English	Comments
Volume Resistivity	1.00e+15 ohm-cm	1.00e+15 ohm-cm	IEC 60093
Surface Resistance	1.00e+13 ohm	1.00e+13 ohm	IEC 60093
Comparative Tracking Index	500 V	500 V	Solution A; IEC 60112

Processing Properties	Metric	English	Comments
Processing Temperature	250 - 270 °C	482 - 518 °F	
Feed Temperature	60.0 - 80.0 °C	140 - 176 °F	Throat
Mold Temperature	60.0 - 100 °C	140 - 212 °F	
Drying Temperature	80.0 °C	176 °F	
Dry Time	2.00 - 4.00 hour	2.00 - 4.00 hour	
Moisture Content	<= 0.20 %	<= 0.20 %	ISO 960
Hold Pressure	50.0 - 100 MPa	7250 - 14500 psi	

Descriptive Properties	Value	Comments
Back Pressure	Low	
Injection Speed	Fast	

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