

Eurotec® Tecomid® NAX0 GR60 NL PA6.6, 60% glass fiber reinforced, natural

Category : Polymer , Thermoplastic , Nylon , Nylon 66 , Nylon 66, 60% Glass Fiber Filled

Material Notes:

Information provided by Eurotec®

Order this product through the following link:

http://www.lookpolymers.com/polymer_Eurotec-Tecomid-NAX0-GR60-NL-PA66-60-glass-fiber-reinforced-natural.php

Physical Properties	Metric	English	Comments
Density	1.70 g/cc	0.0614 lb/in ³	ISO 1183
Moisture Absorption	1.00 % @Temperature 23.0 °C	1.00 % @Temperature 73.4 °F	50% RH; ISO 62
Linear Mold Shrinkage, Flow	0.0020 cm/cm	0.0020 in/in	Eurotec
Linear Mold Shrinkage, Transverse	0.0070 cm/cm	0.0070 in/in	Eurotec

Mechanical Properties	Metric	English	Comments
Tensile Strength at Break	235 MPa	34100 psi	ISO 527
Elongation at Break	1.5 %	1.5 %	ISO 527
Tensile Modulus	20.0 GPa	2900 ksi	ISO 527
Izod Impact, Notched (ISO)	16.0 kJ/m ² @Temperature 23.0 °C	7.61 ft-lb/in ² @Temperature 73.4 °F	ISO 180/1A

Thermal Properties	Metric	English	Comments
Melting Point	262 °C	504 °F	[10 K/min], ISO 11357
Deflection Temperature at 0.46 MPa (66 psi)	260 °C	500 °F	ISO 75
Deflection Temperature at 1.8 MPa (264 psi)	255 °C	491 °F	ISO 75
Vicat Softening Point	255 °C @Load 5.10 kg	491 °F @Load 11.2 lb	ISO 306
Flammability, UL94	HB @Thickness 0.750 mm	HB @Thickness 0.0295 in	
	HB @Thickness 1.60 mm	HB @Thickness 0.0630 in	

Electrical Properties	Metric	English	Comments
Volume Resistivity	1.00e+15 ohm-cm	1.00e+15 ohm-cm	IEC 60093
Surface Resistance	1.00e+13 ohm	1.00e+13 ohm	IEC 60093

Processing Properties	Metric	English	Comments
Processing Temperature	270 - 300 °C	518 - 572 °F	
Feed Temperature	60.0 - 80.0 °C	140 - 176 °F	Throat
Mold Temperature	70.0 - 110 °C	158 - 230 °F	
Drying Temperature	80.0 °C	176 °F	
Dry Time	2.00 - 4.00 hour	2.00 - 4.00 hour	
Moisture Content	<= 0.20 %	<= 0.20 %	ISO 960
Hold Pressure	50.0 - 100 MPa	7250 - 14500 psi	

Descriptive Properties	Value	Comments
Back Pressure	Low	
Injection Speed	Fast	

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