

Eurostar Starflam PX08029 PA6, Glass Fiber Filled, Flame Retardant, Injection Molded

Category : Polymer , Thermoplastic , Nylon , Nylon 6 , Nylon 6, Glass Fiber Filled, Flame Retardant

Material Notes:

Starflam PX08029 is a Halogen Free and Red Phosphorous Free, Flame Retardant, Glass Reinforced, Polyamide 6 Injection Molding Resin. Information provided by Eurostar.

Order this product through the following link:

http://www.lookpolymers.com/polymer_Eurostar-Starflam-PX08029-PA6-Glass-Fiber-Filled-Flame-Retardant-Injection-Molded.php

Physical Properties	Metric	English	Comments
Density	1.34 g/cc	0.0484 lb/in ³	ISO 1183
Linear Mold Shrinkage, Flow	0.0050 - 0.0070 cm/cm @Thickness 4.00 mm	0.0050 - 0.0070 in/in @Thickness 0.157 in	E2P method

Mechanical Properties	Metric	English	Comments
Tensile Strength, Yield	93.0 MPa	13500 psi	5 mm/min; ISO 527
Elongation at Break	2.5 %	2.5 %	5 mm/min; ISO 527
Flexural Yield Strength	142 MPa	20600 psi	2 mm/min; ISO 178
Flexural Modulus	5.60 GPa	812 ksi	2 mm/min; ISO 178
Izod Impact, Notched (ISO)	4.00 kJ/m ²	1.90 ft-lb/in ²	80x10x4; ISO 180/1A
Izod Impact, Unnotched (ISO)	25.0 kJ/m ²	11.9 ft-lb/in ²	80x10x4; ISO 180/1U

Thermal Properties	Metric	English	Comments
Deflection Temperature at 1.8 MPa (264 psi)	166 °C	331 °F	Flatw 80x10x4, sp=64 mm; ISO 75/Af
Flammability, UL94	V-2 @Thickness 1.60 mm	V-2 @Thickness 0.0630 in	
Glow Wire Test	960 °C @Thickness 1.60 mm	1760 °F @Thickness 0.0630 in	IEC 60695-2-12

Processing Properties	Metric	English	Comments
Zone 1	240 - 250 °C	464 - 482 °F	
Zone 2	250 - 260 °C	482 - 500 °F	

Zone 3 Processing Properties	250 - 270 °C Metric	482 - 518 °F English	Comments
Melt Temperature	250 - 270 °C	482 - 518 °F	
Mold Temperature	50.0 - 90.0 °C	122 - 194 °F	
Drying Temperature	80.0 °C @Time 14400 sec	176 °F @Time 4.00 hour	
Moisture Content	0.20 %	0.20 %	

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