

Ensinger TECASINT™ 2032 Polyimide, Black, 40% Graphite (PI)

Category: Polymer, Thermoplastic, Polyimide, Thermoplastic, Thermoplastic Polyimide, Graphite Filled

Material Notes:

TECASINT™ 2000 series of polyimide stock shapes provide a superior combination of high temperature and bearing and wear, properties that make it an ideal choice for the most demanding applications. TECASINT™ 2011 is very pure, and exhibits low outgassing. It is also characterized by it's long term thermal stability, outstanding wear resistance, high creep resistance, and strength up to its continuous use temperature of 536° F. TECASINT™ 2021 contains 15% graphite and is also available for applications requiring improved wear resistance & lower coefficient of friction. Superior high temperature characteristics (TECASINT™ 2000 series can operate up to 536° F continuously)Excellent long-term thermal stabilityOutstanding bearing and wear properties (at elevated temperatures, TECASINT™ 2000 formulations offer superior wear rates)Excellent creep resistanceHigh strength and stiffness propertiesHigh purity characteristics (only extremely low levels of extractables and ionic impurities are apparent in TECASINT™ 2011)Good chemical resistance (TECASINT™ 2000 series is not attacked by common solvents or fuels and is acceptable for use in contact with many acids)TECASINT™ 2000 series with their superior physical properties, are ideal for applications in the aerospace, nuclear, automotive, electrical/electronics, and chemical processing industries. TECASINT™ shapes are excellent candidates for high purity applications in the semiconductor processing industry. Typical components produced from TECASINT™ applications include seals, thrust washers, bushings and wear pads in transportation/off-highway equipment, insulating and support elements in electrical welding and brazing equipment, and wafer-handling components in the harsh environment of semiconductor plasma ovens. Pump and valve seals, vanes, and piston rings are also commonly produced from TECASINT™ series materials.Information Provided by Ensinger Inc.

Order this product through the following link:

http://www.lookpolymers.com/polymer_Ensinger-TECASINT-2032-Polyimide-Black-40-Graphite-PI.php

Physical Properties	Metric	English	Comments
Density	1.49 g/cc	0.0538 lb/in³	DIN 53 479
Water Absorption	1.81 %	1.81 %	24 hours in water; EN ISO 62
	@Temperature 23.0 °C	@Temperature 73.4 °F	24 Hours III Water, EN 150 62
	2.48 %	2.48 %	24 hours in water; EN ISO 62
	@Temperature 80.0 °C	@Temperature 176 °F	24 Hours III water, LIV 130 02

Mechanical Properties	Metric	English	Comments
Hardness, Shore D	80	80	DIN 53 505
	@Temperature 23.0 °C	@Temperature 73.4 °F	פטפ כפ אווע
Tensile Strength	40.0 MPa	5800 psi	EN ISO 527
	@Temperature 23.0 °C	@Temperature 73.4 °F	EN 130 321
Elongation at Break	1.7 %	1.7 %	EN ISO 527
	@Temperature 23.0 °C	@Temperature 73.4 °F	LN 130 321



Mechanical Properties	Metric	1.8 % English	Comments ingation; EN ISO 178	
	@Temperature 23.0 °C	@Temperature 73.4 °F		
Tensile Modulus	3.494 GPa	506.8 ksi	EN ISO 527	
	@Temperature 23.0 °C	@Temperature 73.4 °F	EN 150 527	
Flexural Strength	57.0 MPa	8270 psi	EN ISO 178	
	@Temperature 23.0 °C	@Temperature 73.4 °F	LNISO 176	
Flexural Modulus	3.44 GPa	499 ksi	EN ISO 178	
	@Temperature 23.0 °C	@Temperature 73.4 °F	LNISO 176	
Compressive Yield Strength	110 MPa	16000 psi		
	@Strain 10.0 %, Temperature 23.0 °C	@Strain 10.0 %, Temperature 73.4 °F	EN ISO 604	
Compressive Strength	128 MPa	18600 psi	EN ISO 604	
	@Temperature 23.0 °C	@Temperature 73.4 °F	EN 150 004	
Compressive Modulus	1.446 GPa	209.7 ksi	EN ISO 604	
	@Temperature 23.0 °C	@Temperature 73.4 °F		
Charpy Impact Unnotched	0.780 J/cm ²	3.71 ft-lb/in ²	EN ISO 179	
	@Temperature 23.0 °C	@Temperature 73.4 °F		
Charpy Impact, Notched	0.250 J/cm ²	1.19 ft-lb/in²	EN ISO 179	
	@Temperature 23.0 °C	@Temperature 73.4 °F		
Communication Cot	18 %	18 %	Communication of Breaks EN ICC CC4	
Compression Set	@Temperature 23.0 °C	@Temperature 73.4 °F	Compression at Break; EN ISO 604	

Thermal Properties	Metric	English	Comments	
Maximum Service Temperature, Air	300 °C	572 °F		
Glass Transition Temp, Tg	370 °C	698 °F	DMTA	

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