

Ecomass® 1080BI64 Filled Polyamide

Category : Polymer , Thermoplastic , Nylon

Material Notes:

Nontoxic alternative compound for weighting, balancing and radiation shielding applications
Moderate Specific Gravity
Filled Polyamide (PA) Alloy
Excellent Toughness
Information provided by Technical Polymers

Order this product through the following link:

http://www.lookpolymers.com/polymer_Ecomass-1080BI64-Filled-Polyamide.php

Physical Properties	Metric	English	Comments
Specific Gravity	2.00 g/cc	2.00 g/cc	ASTM D792
Linear Mold Shrinkage	0.0070 - 0.0080 cm/cm	0.0070 - 0.0080 in/in	ASTM D955

Mechanical Properties	Metric	English	Comments
Tensile Strength, Ultimate	41.4 MPa	6000 psi	ASTM D638
Elongation at Break	4.5 %	4.5 %	ASTM D638
Tensile Modulus	4.48 GPa	650 ksi	ASTM D638
Flexural Strength	62.1 MPa	9000 psi	ASTM D790
Flexural Modulus	3.79 GPa	550 ksi	ASTM D790
Izod Impact, Notched	1.12 J/cm	2.10 ft-lb/in	ASTM D256

Thermal Properties	Metric	English	Comments
Deflection Temperature at 0.46 MPa (66 psi)	121 °C	250 °F	ASTM D648
Deflection Temperature at 1.8 MPa (264 psi)	107 °C	225 °F	ASTM D648

Processing Properties	Metric	English	Comments
Melt Temperature	204 - 254 °C	400 - 490 °F	
Mold Temperature	57.2 - 82.2 °C	135 - 180 °F	
Drying Temperature	73.9 °C	165 °F	
Dry Time	4 hour	4 hour	

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