

## Eastman Tritan MX711 Copolyester

Category : Polymer , Thermoplastic , Polyester, TP

### Material Notes:

Eastman Tritan Copolyester MX711 is an amorphous product with excellent appearance and clarity. Eastman Tritan MX711 contains a mold release derived from vegetable based sources. Eastman Tritan Copolyester MX711 has many outstanding features that include excellent toughness, hydrolytic stability, heat resistance, and chemical resistance. Eastman Tritan MX711 has been formulated for medical devices. Eastman Tritan copolyester MX711 has been tested for FDA/ISO 10993 and USP Class VI Biological Evaluation testing after Gamma and ETO sterilization. Application/Uses Blood therapy IV components Key Attributes Ease of processing Excellent clarity Excellent hydrolytic stability Fast cycle times Fast drying times Good chemical resistance Good color stability upon ETO sterilization Good color stability upon gamma sterilization Good heat resistance Outstanding impact resistance Typical properties as listed are from preliminary data. Information was provided by Eastman.

Order this product through the following link:

[http://www.lookpolymers.com/polymer\\_Eastman-Tritan-MX711-Copolyester.php](http://www.lookpolymers.com/polymer_Eastman-Tritan-MX711-Copolyester.php)

Physical Properties	Metric	English	Comments
Specific Gravity	1.18 g/cc	1.18 g/cc	ASTM D792
Linear Mold Shrinkage	0.0050 - 0.0070 cm/cm	0.0050 - 0.0070 in/in	ASTM D955

Mechanical Properties	Metric	English	Comments
Hardness, Rockwell R	112	112	ASTM D785
Tensile Strength at Break	53.0 MPa	7690 psi	ASTM D638
Tensile Strength, Yield	43.0 MPa	6240 psi	ASTM D638
Elongation at Break	210 %	210 %	ASTM D638
Elongation at Yield	6.0 %	6.0 %	ASTM D638
Tensile Modulus	1.55 GPa	225 ksi	ASTM D638
Flexural Yield Strength	62.0 MPa	8990 psi	ASTM D790
Flexural Modulus	1.55 GPa	225 ksi	ASTM D790
Izod Impact, Notched	1.10 J/cm	2.06 ft-lb/in	ASTM D256
	@Temperature -40.0 °C	@Temperature -40.0 °F	
	9.80 J/cm	18.4 ft-lb/in	ASTM D256
	@Temperature 23.0 °C	@Temperature 73.4 °F	
Izod Impact, Unnotched	NB	NB	ASTM D4812
	@Temperature 23.0 °C	@Temperature 73.4 °F	

Mechanical Properties	Metric	English	Comments
	@Temperature -40.0 °C	@Temperature -40.0 °F	ASTM D4812
Puncture Energy	61.0 J	45.0 ft-lb	Energy @ Max. Load; ASTM D3763
	@Temperature 23.0 °C	@Temperature 73.4 °F	
	66.0 J	48.7 ft-lb	Energy @ Max. Load; ASTM D3763
	@Temperature -40.0 °C	@Temperature -40.0 °F	

Thermal Properties	Metric	English	Comments
Deflection Temperature at 0.46 MPa (66 psi)	99.0 °C	210 °F	ASTM D648
Deflection Temperature at 1.8 MPa (264 psi)	85.0 °C	185 °F	ASTM D648

Optical Properties	Metric	English	Comments
Haze	<= 1.0 %	<= 1.0 %	ASTM D1003
Transmission, Visible	90 %	90 %	ASTM D1003

Processing Properties	Metric	English	Comments
Processing Temperature	260 - 282 °C	500 - 540 °F	
Mold Temperature	38.0 - 66.0 °C	100 - 151 °F	
Drying Temperature	88.0 °C	190 °F	
Dry Time	4 - 6 hour	4 - 6 hour	

## Contact Songhan Plastic Technology Co.,Ltd.

Website : [www.lookpolymers.com](http://www.lookpolymers.com)

Email : [sales@lookpolymers.com](mailto:sales@lookpolymers.com)

Tel : +86 021-51131842

Mobile : +86 13061808058

Skype : lookpolymers

Address : United North Road 215,Fengxian District, Shanghai City,China