

## Eastman E6838-963F Polyethylene (discontinued \*\*)

Category : Polymer , Thermoplastic , Polyethylene (PE) , LDPE

### Material Notes:

E6838-963F is a low density formulation with medium slip and medium antiblock. It is suggested for film applications that require a good balance of physical and optical properties. List of Applications: Food-contact applications Industrial packaging E6838-963F meets the requirements of FDA regulations at 21 CFR 177.1520(c)(2.2) and may be used as a component of packages used for holding food during cooking. However, the polymer thickness in the form in which it contacts food shall not exceed 0.005 inches and contact is limited to non-alcoholic food because of a regulatory limitation for an adjuvant substance in this formulation. Information supplied by the manufacturer. Information from manufacturer data sheet. Eastman Chemical Company sold its polyethylene business to Westlake Chemical Corporation in Dec. 2006. This grade no longer appears in the Westlake product line.

Order this product through the following link:

[http://www.lookpolymers.com/polymer\\_Eastman-E6838-963F-Polyethylene-nbspdiscontinued-.php](http://www.lookpolymers.com/polymer_Eastman-E6838-963F-Polyethylene-nbspdiscontinued-.php)

Physical Properties	Metric	English	Comments
Density	0.921 g/cc	0.0333 lb/in <sup>3</sup>	ASTM D4883
Moisture Vapor Transmission	18.6 cc-mm/m <sup>2</sup> -24hr-atm	47.2 cc-mil/100 in <sup>2</sup> -24hr-atm	ASTM F372
Oxygen Transmission	200 cc-mm/m <sup>2</sup> -24hr-atm	508 cc-mil/100 in <sup>2</sup> -24hr-atm	ASTM D1434
Thickness	38.0 microns	1.50 mil	
Melt Flow	2.5 g/10 min @Load 2.16 kg, Temperature 190 °C	2.5 g/10 min @Load 4.76 lb, Temperature 374 °F	ASTM D1238

Mechanical Properties	Metric	English	Comments
Film Tensile Strength at Yield, MD	26.0 MPa	3770 psi	ASTM D882
Film Tensile Strength at Yield, TD	10.0 MPa	1450 psi	ASTM D882
Film Elongation at Break, MD	250 %	250 %	ASTM D882
Film Elongation at Break, TD	750 %	750 %	ASTM D882
Secant Modulus, MD	0.186 GPa	27.0 ksi	1% Secant; ASTM D882
Secant Modulus, TD	0.220 GPa	31.9 ksi	1% Secant; ASTM D882
Coefficient of Friction	0.12	0.12	ASTM D1894
Elmendorf Tear Strength MD	400 g	400 g	
Elmendorf Tear Strength TD	140 g	140 g	

Mechanical Properties	Metric	English	Comments
Elmendorf Tear Strength, TD	3.70 g/micron	94.0 g/mil	ASTM D1922
Dart Drop	2.60 g/micron	66.0 g/mil	ASTM D1709A
Film Tensile Strength at Break, MD	26.0 MPa	3770 psi	ASTM D882
Film Tensile Strength at Break, TD	19.0 MPa	2760 psi	ASTM D882

Thermal Properties	Metric	English	Comments
Vicat Softening Point	94.0 °C	201 °F	ASTM D1525

Optical Properties	Metric	English	Comments
Haze	5.5 %	5.5 %	ASTM D1003
Gloss	75 %	75 %	at 45°; ASTM D2457
Transmission, Visible	95 %	95 %	ASTM D1746

Descriptive Properties	Value	Comments
Process	Film	

## Contact Songhan Plastic Technology Co.,Ltd.

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