

Eastman 5290 LDPE High Clarity, Ultra-High Impact Film Resin, 12% EVA Copolymer (discontinued **)

Category: Polymer, Film, Thermoplastic, Ethylene Vinyl Acetate, Ethylene Vinyl Acetate Copolymer (EVA), Film Grade

Material Notes:

Resin Type: VA Copolymer; Blown Film ResinCharacteristics: Excellent heat seal characteristics, Good optical properties, Excellent low temperature/high impact properties, Low coefficient of friction, Good processability and bubble stability at high drawdown speedsApplications:Coextrusions, Frozen Food Packaging, Liquid and Heavy Duty PackagingProcessing Conditions: Extruder 6.35 cm. Screw L/D Ratio 24:1. Die Opening 0.0762 cm. Blow-Up Ratio 2:1. Film properties below based on film thickness of 31.8 µm. Eastman Chemical Company sold its polyethylene business to Westlake Chemical Corporation in Dec. 2006. This grade no longer appears in the Westlake product line.

Order this product through the following link:

http://www.lookpolymers.com/polymer_Eastman-5290-LDPE-High-Clarity-Ultra-High-Impact-Film-Resin-12-EVA-Copolymer-nbspdiscontinued-.php

| Physical Properties | Metric | English | Comments |
|---------------------|--------------------------------------|--------------------------------------|-------------|
| Density | 0.935 g/cc | 0.0338 lb/in³ | ASTM D1505 |
| Melt Flow | 0.50 g/10 min | 0.50 g/10 min | ASTM D 1238 |
| | @Load 2.16 kg, Temperature 190 °C | @Load 4.76 lb, Temperature 374 °F | |

| Mechanical Properties | Metric | English | Comments |
|-------------------------|---------------|-----------|---|
| Secant Modulus, MD | 0.0760 GPa | 11.0 ksi | ASTM D882 |
| Secant Modulus, TD | 0.0800 GPa | 11.6 ksi | ASTM D882 |
| Coefficient of Friction | 0.20 | 0.20 | ASTM D1894 |
| Dart Drop | 11.0 g/micron | 279 g/mil | F ₅₀ ; 1.5 in. dart/26 in. drop height; ASTM D 1709 |

| Optical Properties | Metric | English | Comments |
|-----------------------|--------|---------|---------------------------------|
| Haze | 12 % | 12 % | ASTM D2457 |
| Gloss | 63 % | 63 % | at 45°. ASTM D 2457 |
| | 100 % | 100 % | at 60°. ASTM D 2457 |
| Transmission, Visible | 90 % | 90 % | clear; thickness not quantified |

| Processing Properties | Metric | English | Comments |
|-----------------------|--------|---------|----------|
| Melt Temperature | 204 °C | 399 °F | |



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