

## EPICHEM Epsilon PC IX3000 Polycarbonate, High Impact

Category : Polymer , Thermoplastic , Polycarbonate (PC) , Polycarbonate, Impact Modified

### Material Notes:

Characteristics: high fluidity, high impact

Order this product through the following link:

[http://www.lookpolymers.com/polymer\\_EPICHEM-Epsilon-PC-IX3000-Polycarbonate-High-Impact.php](http://www.lookpolymers.com/polymer_EPICHEM-Epsilon-PC-IX3000-Polycarbonate-High-Impact.php)

Physical Properties	Metric	English	Comments
Density	1.20 g/cc	0.0434 lb/in <sup>3</sup>	ASTM D792, ISO 1183
Water Absorption	0.15 %	0.15 %	24h; ASTM D570, ISO 62
	@Temperature 23.0 °C	@Temperature 73.4 °F	
Linear Mold Shrinkage	0.0050 - 0.0070 cm/cm	0.0050 - 0.0070 in/in	ASTM D955
Melt Index of Compound	15 - 20 g/10 min	15 - 20 g/10 min	ASTM D1238, ISO 1133
	@Load 1.20 kg, Temperature 300 °C	@Load 2.65 lb, Temperature 572 °F	

Mechanical Properties	Metric	English	Comments
Hardness, Rockwell L	70	70	ASTM D785, ISO 2039/2
Tensile Strength, Yield	58.0 MPa	8410 psi	ASTM D638, ISO R527
Elongation at Break	>= 100 %	>= 100 %	ASTM D638, ISO R527
Flexural Strength	93.0 MPa	13500 psi	ASTM D790, ISO 178
Flexural Modulus	2.43 GPa	352 ksi	ASTM D790, ISO 178
Izod Impact, Notched	0.900 - 1.70 J/cm	1.69 - 3.18 ft-lb/in	ASTM D256, ISO 180/4a
	@Thickness 3.20 mm, Temperature -40.0 °C	@Thickness 0.126 in, Temperature -40.0 °F	
	>= 5.00 J/cm	>= 9.37 ft-lb/in	ASTM D256, ISO 180/4a
	@Thickness 3.20 mm, Temperature 0.000 °C	@Thickness 0.126 in, Temperature 32.0 °F	
	6.00 - 8.00 J/cm	11.2 - 15.0 ft-lb/in	ASTM D256, ISO 180/4a
	@Thickness 3.20 mm, Temperature 23.0 °C	@Thickness 0.126 in, Temperature 73.4 °F	

Thermal Properties	Metric	English	Comments
Maximum Service Temperature, Air	110 °C	230 °F	20000 h; VDE 0304/P2-1, IEC 216

Thermal Properties	115 °C Metric	239 °F English	5000 h: VDE 0304/P2-1, IEC 216 Comments
	135 °C	275 °F	few hours; VDE 0304/P2-1, IEC 216
Hot Ball Pressure Test	>= 128 °C	>= 262 °F	BS 3456, IEC 335
Deflection Temperature at 1.8 MPa (264 psi)	138 °C	280 °F	ASTM D648, ISO 75
Vicat Softening Point	138 - 145 °C	280 - 293 °F	120°C/min; ASTM D1525/B, ISO 306/B
	@Load 5.00 kg	@Load 11.0 lb	
	150 - 155 °C	302 - 311 °F	120°C/min; ASTM D1525/A, ISO 306/A
	@Load 0.999 kg	@Load 2.20 lb	
Flammability, UL94	V-2	V-2	
	@Thickness 1.60 mm	@Thickness 0.0630 in	
	V-2	V-2	
	@Thickness 3.20 mm	@Thickness 0.126 in	
Glow Wire Test	750 °C	1380 °F	VDE 0471/P2-4, IEC 695
	@Thickness 3.20 mm	@Thickness 0.126 in	
	750 °C	1380 °F	VDE 0471/P2-4, IEC 695
	@Thickness 2.00 mm	@Thickness 0.0787 in	

Optical Properties	Metric	English	Comments
Refractive Index	1.54	1.54	ASTM D542, ISO R489
Transmission, Visible	88 - 90 %	88 - 90 %	ASTM D1003

Electrical Properties	Metric	English	Comments
Surface Resistance	1.00e+14 ohm	1.00e+14 ohm	ASTM D257, IEC 93
Dielectric Constant	3.0	3.0	ASTM D150, IEC 250
	@Frequency 1000 Hz	@Frequency 1000 Hz	
Dielectric Strength	35.0 kV/mm	889 kV/in	ASTM D149, IEC 243
Dissipation Factor	0.0010	0.0010	ASTM D150, IEC 250
	@Frequency 1000 Hz	@Frequency 1000 Hz	
Comparative Tracking Index	180 V	180 V	VDE 0303-P1, IEC 112

Contact Songhan Plastic Technology Co.,Ltd.

**Website : [www.lookpolymers.com](http://www.lookpolymers.com)**

**Email : [sales@lookpolymers.com](mailto:sales@lookpolymers.com)**

**Tel : +86 021-51131842**

**Mobile : +86 13061808058**

**Skype : lookpolymers**

**Address : United North Road 215,Fengxian District, Shanghai City,China**