

EMS-Grivory Grivory® XE 4129 black 9020 PA610

Category : Polymer , Renewable/Recycled Polymer , Thermoplastic , Nylon , Nylon 610

Material Notes:

Product description: Grilamid XE 4129 black 9020 is a high viscosity Polyamide 610 especially suitable for extrusion applications. A characteristic of tubes made out of this material is the high resistance to collapse under the influence of vacuum and high temperatures. PA610 polymer is to a large extent based on renewable raw materials and its eco-profile is very favourable when compared to similar products based on crude oil. The main features of Grilamid XE 4129 black 9020 are: high flexibility and impact resistance at low temperatures, high stiffness at high temperatures, high heat and chemical resistance, easy processing. Grilamid XE 4129 black 9020 can be processed on standard tube extrusion lines suitable for polyamides. Application examples: Grilamid XE 4129 black 9020 was developed for automotive tubing subject to high continuous use and peak temperatures. The material is particularly indicated for brake booster vacuum lines of passenger cars. Information provided by EMS Grivory

Order this product through the following link:

http://www.lookpolymers.com/polymer_EMS-Grivory-Grivory-XE-4129-black-9020-PA610.php

Physical Properties	Metric	English	Comments
Density	1.05 g/cc	0.0379 lb/in ³	ISO 1183
Water Absorption	1.5 %	1.5 %	ISO 62
Moisture Absorption	4.10 %	4.10 %	ISO 62
Linear Mold Shrinkage, Flow	0.016 cm/cm	0.016 in/in	ISO 294-4, 2577
Linear Mold Shrinkage, Transverse	0.014 cm/cm	0.014 in/in	ISO 294-4, 2577

Mechanical Properties	Metric	English	Comments
Ball Indentation Hardness	50.0 MPa	7250 psi	conditioned; ISO 2039-1
	105 MPa	15200 psi	dry; ISO 2039-1
Tensile Strength at Break	35.0 MPa	5080 psi	conditioned; ISO 527-1/-2
	40.0 MPa	5800 psi	dry; ISO 527-1/-2
Tensile Strength, Yield	45.0 MPa	6530 psi	dry; ISO 527-1/-2
	45.0 MPa	6530 psi	dry; ISO 527-1/-2
Elongation at Break	>= 50 %	>= 50 %	dry; ISO 527-1/-2
	>= 50 %	>= 50 %	conditioned; ISO 527-1/-2
Elongation at Yield	5.0 %	5.0 %	dry; ISO 527-1/-2
	5.0 %	5.0 %	dry; ISO 527-1/-2

Tensile Modulus Mechanical Properties	0.700 GPa Metric	102 ksi English	conditioned; ISO 527-1/-2 Comments
	1.70 GPa	247 ksi	dry; ISO 527-1/-2
Charpy Impact Unnotched	NB	NB	dry; ISO 179/1eU
	NB	NB	conditioned; ISO 179/1eU
	NB	NB	dry; ISO 179/1eU
	@Temperature 30.0 °C	@Temperature 86.0 °F	
	NB	NB	conditioned; ISO 179/1eU
	@Temperature 30.0 °C	@Temperature 86.0 °F	
Charpy Impact, Notched	NB	NB	dry; ISO 179/1eA
	NB	NB	conditioned; ISO 179/1eA
	2.00 J/cm ²	9.52 ft-lb/in ²	dry; ISO 179/1eU
	@Temperature 30.0 °C	@Temperature 86.0 °F	
	2.10 J/cm ²	9.99 ft-lb/in ²	conditioned; ISO 179/1eU
	@Temperature 30.0 °C	@Temperature 86.0 °F	

Thermal Properties	Metric	English	Comments
CTE, linear, Parallel to Flow	150 µm/m-°C	83.3 µin/in-°F	ISO 11359-1/-2
CTE, linear, Transverse to Flow	150 µm/m-°C	83.3 µin/in-°F	ISO 11359-1/-2
Melting Point	220 °C	428 °F	10°C/min; ISO 11357-1/-3
Deflection Temperature at 0.46 MPa (66 psi)	90.0 °C	194 °F	ISO 75-1/-2
Deflection Temperature at 1.8 MPa (264 psi)	50.0 °C	122 °F	ISO 75-1/-2
Flammability, UL94	HB	HB	IEC 60695-11-10

Electrical Properties	Metric	English	Comments
Volume Resistivity	1.00e+12 ohm-cm	1.00e+12 ohm-cm	conditioned; IEC 60093
	1.00e+13 ohm-cm	1.00e+13 ohm-cm	dry; IEC 60093
Surface Resistance	1.00e+12 ohm	1.00e+12 ohm	IEC 60093
Dielectric Strength	32.0 kV/mm	813 kV/in	conditioned; IEC 60243-1
	33.0 kV/mm	838 kV/in	dry; IEC 60243-1

Comparative Tracking Index Electrical Properties	600 V Metric	600 V English	conditioned; IEC 60112 Comments
Descriptive Properties		Value	Comments
Automotive		Air intake sytems	
		Compressed air systems	
		Hydraulic systems	
Form		Granules	
Industry & Consumer goods		Hydraulics & Pneumatics	
Processing		Other Extrusion	
Product Attributes		Bio based Polyamide	
Special Characteristics		Improved heat resistance	

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