

EMS-Grivory Grivory® TSG-30/4 PA666-GF30

Category : Polymer , Thermoplastic , Nylon , Nylon 6/66 , Nylon 66/6, 30% Glass Fiber Reinforced

Material Notes:

Product description: Grilon TSG-30/4 is a heat stabilized, normal viscosity PA66 + PA6 injection molding grade with 30% glass fibers.

Grilon TSG-30/4 has the following important properties: Good flow behavior Good surface finish Easy processing Application examples are stressed functional parts such as wheels, electrical bobbins, handles, and levers. Information provided by EMS Grivory

Order this product through the following link:

http://www.lookpolymers.com/polymer_EMS-Grivory-Grivory-TSG-304-PA666-GF30.php

Physical Properties	Metric	English	Comments
Density	1.35 g/cc	0.0488 lb/in ³	ISO 1183
Water Absorption	5.0 %	5.0 %	ISO 62
Moisture Absorption	2.00 %	2.00 %	ISO 62
Linear Mold Shrinkage, Flow	0.0010 cm/cm	0.0010 in/in	ISO 294-4, 2577
Linear Mold Shrinkage, Transverse	0.0060 cm/cm	0.0060 in/in	ISO 294-4, 2577

Mechanical Properties	Metric	English	Comments
Ball Indentation Hardness	110 MPa	16000 psi	conditioned; ISO 2039-1
	210 MPa	30500 psi	dry; ISO 2039-1
Tensile Strength at Break	125 MPa	18100 psi	conditioned; ISO 527-1/-2
	190 MPa	27600 psi	dry; ISO 527-1/-2
Elongation at Break	3.0 %	3.0 %	dry; ISO 527-1/-2
	8.0 %	8.0 %	conditioned; ISO 527-1/-2
Tensile Modulus	6.00 GPa	870 ksi	conditioned; ISO 527-1/-2
	9.70 GPa	1410 ksi	dry; ISO 527-1/-2
Charpy Impact Unnotched	7.00 J/cm ²	33.3 ft-lb/in ²	dry; ISO 179/1eU
	8.00 J/cm ²	38.1 ft-lb/in ²	conditioned; ISO 179/1eU
	6.00 J/cm ²	28.6 ft-lb/in ²	dry; ISO 179/1eU
	@Temperature 30.0 °C	@Temperature 86.0 °F	
	6.00 J/cm ²	28.6 ft-lb/in ²	conditioned; ISO 179/1eU
	@Temperature 30.0 °C	@Temperature 86.0 °F	

Charpy Impact, Notched Mechanical Properties	1.00 J/cm ² Metric	4.75 ft-lb/in ² English	dry; ISO 179/1eA Comments
	1.20 J/cm ²	5.71 ft-lb/in ²	conditioned; ISO 179/1eA
	0.600 J/cm ² @Temperature 30.0 °C	2.86 ft-lb/in ² @Temperature 86.0 °F	conditioned; ISO 179/1eU
	0.700 J/cm ² @Temperature 30.0 °C	3.33 ft-lb/in ² @Temperature 86.0 °F	dry; ISO 179/1eU

Thermal Properties	Metric	English	Comments
CTE, linear, Parallel to Flow	20.0 µm/m-°C	11.1 µin/in-°F	ISO 11359-1/-2
CTE, linear, Transverse to Flow	70.0 µm/m-°C	38.9 µin/in-°F	ISO 11359-1/-2
Melting Point	260 °C	500 °F	10°C/min; ISO 11357-1/-3
Maximum Service Temperature, Air	100 - 120 °C	212 - 248 °F	long term; EMS
	230 °C	446 °F	short term; EMS
Deflection Temperature at 1.8 MPa (264 psi)	235 °C	455 °F	ISO 75-1/-2
Deflection Temperature at 8.0 MPa	155 °C	311 °F	ISO 75-1/-2
Flammability, UL94	HB	HB	IEC 60695-11-10

Electrical Properties	Metric	English	Comments
Volume Resistivity	1.00e+13 ohm-cm	1.00e+13 ohm-cm	conditioned; IEC 60093
	1.00e+14 ohm-cm	1.00e+14 ohm-cm	dry; IEC 60093
Surface Resistance	1.00e+12 ohm	1.00e+12 ohm	IEC 60093
Dielectric Strength	21.0 kV/mm	533 kV/in	conditioned; IEC 60243-1
	25.0 kV/mm	635 kV/in	dry; IEC 60243-1
Comparative Tracking Index	475 V	475 V	conditioned; IEC 60112

Descriptive Properties	Value	Comments
Automotive	Air intake systems	
	Powertrain and Chassis	
Electricals & Electronics	Electrical appliances	
	Electrical equipment	

Descriptive Properties	Valueles	Comments
Industry & Consumer goods	Housewares	
	Mechanical Engineering	
	Sports & Leisure	
	Tools & Accessories	
Processing	Injection Molding	

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