

EMS-Grivory Grivory® HT1V-65H black 9205 PA6T/6I-GF65

Category : Polymer , Thermoplastic , Nylon , Nylon 66 , Nylon 66, 60% Glass Fiber Filled

Material Notes:

Product description: Grivory HT1V-65H black 9205 is a 65% glass-fiber reinforced engineering thermoplastic material based on a semi-crystalline, partially aromatic copolyamide. Acc. to ISO: PA 6T/6I. Acc. to ASTM: PPA, Polyphthalamide The main distinguishing feature of Grivory HT, when compared to other polyamides, is its good performance values at high temperatures providing parts which are stiffer, stronger and have better heat distortion stability and chemical resistance. Grivory HT is suitable for production of technical parts in the application fields of: ElectroElectronicsAutomotiveSafety technologyMechanical engineeringDomestic appliancesInformation provided by EMS Grivory

Order this product through the following link:

http://www.lookpolymers.com/polymer_EMS-Grivory-Grivory-HT1V-65H-black-9205-PA6T6I-GF65.php

Physical Properties	Metric	English	Comments
Density	1.85 g/cc	0.0668 lb/in ³	ISO 1183
Water Absorption	2.8 %	2.8 %	ISO 62
Moisture Absorption	1.10 %	1.10 %	ISO 62
Linear Mold Shrinkage, Flow	0.0010 cm/cm	0.0010 in/in	ISO 294-4, 2577
Linear Mold Shrinkage, Transverse	0.0040 cm/cm	0.0040 in/in	ISO 294-4, 2577

Mechanical Properties	Metric	English	Comments
Ball Indentation Hardness	420 MPa	60900 psi	dry; ISO 2039-1
	420 MPa	60900 psi	conditioned; ISO 2039-1
Tensile Strength at Break	270 MPa	39200 psi	conditioned; ISO 527-1/-2
	280 MPa	40600 psi	dry; ISO 527-1/-2
Elongation at Break	1.5 %	1.5 %	dry; ISO 527-1/-2
	1.5 %	1.5 %	conditioned; ISO 527-1/-2
Tensile Modulus	25.5 GPa	3700 ksi	conditioned; ISO 527-1/-2
	25.5 GPa	3700 ksi	dry; ISO 527-1/-2
Charpy Impact Unnotched	6.00 J/cm ²	28.6 ft-lb/in ²	dry; ISO 179/1eU
	6.00 J/cm ²	28.6 ft-lb/in ²	conditioned; ISO 179/1eU
	6.00 J/cm ² @Temperature 30.0 °C	28.6 ft-lb/in ² @Temperature 86.0 °F	dry; ISO 179/1eU

Mechanical Properties	Metric ¹ /cm ²	English ^{1b} /in ²	Comments
	@Temperature 30.0 °C	@Temperature 86.0 °F	conditioned; ISO 179/1eU
Charpy Impact, Notched	1.20 J/cm ²	5.71 ft-lb/in ²	dry; ISO 179/1eA
	1.20 J/cm ²	5.71 ft-lb/in ²	conditioned; ISO 179/1eA
	1.10 J/cm ²	5.23 ft-lb/in ²	dry; ISO 179/1eU
	@Temperature 30.0 °C	@Temperature 86.0 °F	
	1.10 J/cm ²	5.23 ft-lb/in ²	conditioned; ISO 179/1eU
	@Temperature 30.0 °C	@Temperature 86.0 °F	

Thermal Properties	Metric	English	Comments
CTE, linear, Parallel to Flow	15.0 µm/m-°C	8.33 µin/in-°F	ISO 11359-1/-2
CTE, linear, Transverse to Flow	40.0 µm/m-°C	22.2 µin/in-°F	ISO 11359-1/-2
Melting Point	325 °C	617 °F	10°C/min; ISO 11357-1/-3
Maximum Service Temperature, Air	150 °C	302 °F	long term; EMS
	250 °C	482 °F	short term; EMS
Deflection Temperature at 1.8 MPa (264 psi)	300 °C	572 °F	ISO 75-1/-2
Deflection Temperature at 8.0 MPa	240 °C	464 °F	ISO 75-1/-2
Flammability, UL94	HB	HB	IEC 60695-11-10

Electrical Properties	Metric	English	Comments
Volume Resistivity	1.00e+13 ohm-cm	1.00e+13 ohm-cm	dry; IEC 60093
	1.00e+13 ohm-cm	1.00e+13 ohm-cm	conditioned; IEC 60093
Surface Resistance	1.00e+12 ohm	1.00e+12 ohm	IEC 60093
Dielectric Strength	30.0 kV/mm	762 kV/in	dry; IEC 60243-1
	30.0 kV/mm	762 kV/in	conditioned; IEC 60243-1
Comparative Tracking Index	600 V	600 V	conditioned; IEC 60112

Descriptive Properties	Value	Comments
Automotive	Cooling and climate control	
	Exterior	

Descriptive Properties	Value systems	Comments
	Interior	
	Powertrain and Chassis	
Form	Granules	
Industry & Consumer goods	Housewares	
	Hydraulics & Pneumatics	
	Mechanical Engineering	
	Power transmission	
	Sports & Leisure	
	Tools & Accessories	
Processing	Injection Molding	
Special Characteristics	Improved heat resistance	
	Improved UV resistance (outdoor use)	

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