

EMS-Grivory Grivory® HT1V-6 FWA black 9225 PA6T/6I-GF60

Category : Polymer , Thermoplastic , Nylon , Nylon 66 , Nylon 66, 60% Glass Fiber Filled

Material Notes:

Product description: Grivory HT1V-6 FWA black 9225 is a 60 wt. - % glass fiber reinforced engineering thermoplastic material based on a semi-crystalline, partially aromatic copolyamide. Acc. to ISO: PA 6T/6I Acc. to ASTM: PPA, polyphthalamide Grivory HT1V-6 FWA black 9225 is an injection molding material. The main distinguishing feature of Grivory HT, when compared to other polyamides, is its good performance at high temperatures providing parts which are stiffer, stronger and have better heat distortion stability and chemical resistance. Grivory HT1V-6 FWA black 9225 is suitable for all engineering thermoplastic applications with the requirement of approvals in contact with food and/or drinking water. Information provided by EMS Grivory

Order this product through the following link:

http://www.lookpolymers.com/polymer_EMS-Grivory-Grivory-HT1V-6-FWA-black-9225-PA6T6I-GF60.php

Physical Properties	Metric	English	Comments
Density	1.78 g/cc	0.0643 lb/in ³	ISO 1183
Water Absorption	3.0 %	3.0 %	ISO 62
Moisture Absorption	1.20 %	1.20 %	ISO 62
Linear Mold Shrinkage, Flow	0.0010 cm/cm	0.0010 in/in	ISO 294-4, 2577
Linear Mold Shrinkage, Transverse	0.0020 cm/cm	0.0020 in/in	ISO 294-4, 2577

Mechanical Properties	Metric	English	Comments
Ball Indentation Hardness	360 MPa	52200 psi	dry; ISO 2039-1
	360 MPa	52200 psi	conditioned; ISO 2039-1
Tensile Strength at Break	250 MPa	36300 psi	conditioned; ISO 527-1/-2
	260 MPa	37700 psi	dry; ISO 527-1/-2
Elongation at Break	1.5 %	1.5 %	dry; ISO 527-1/-2
	1.5 %	1.5 %	conditioned; ISO 527-1/-2
Tensile Modulus	22.5 GPa	3260 ksi	conditioned; ISO 527-1/-2
	23.0 GPa	3340 ksi	dry; ISO 527-1/-2
Charpy Impact Unnotched	7.50 J/cm ²	35.7 ft-lb/in ²	dry; ISO 179/1eU
	7.50 J/cm ²	35.7 ft-lb/in ²	conditioned; ISO 179/1eU
	7.50 J/cm ² @Temperature 30.0 °C	35.7 ft-lb/in ² @Temperature 86.0 °F	dry; ISO 179/1eU

Mechanical Properties	Metric ¹ /cm ²	English ^{1b} /in ²	Comments
	@Temperature 30.0 °C	@Temperature 86.0 °F	conditioned; ISO 179/1eU
Charpy Impact, Notched	1.10 J/cm ²	5.23 ft-lb/in ²	dry; ISO 179/1eA
	1.10 J/cm ²	5.23 ft-lb/in ²	conditioned; ISO 179/1eA
	1.00 J/cm ²	4.76 ft-lb/in ²	dry; ISO 179/1eU
	@Temperature 30.0 °C	@Temperature 86.0 °F	
	1.00 J/cm ²	4.76 ft-lb/in ²	conditioned; ISO 179/1eU
	@Temperature 30.0 °C	@Temperature 86.0 °F	

Thermal Properties	Metric	English	Comments
CTE, linear, Parallel to Flow	15.0 µm/m-°C	8.33 µin/in-°F	ISO 11359-1/-2
CTE, linear, Transverse to Flow	40.0 µm/m-°C	22.2 µin/in-°F	ISO 11359-1/-2
Melting Point	325 °C	617 °F	10°C/min; ISO 11357-1/-3
Maximum Service Temperature, Air	140 °C	284 °F	long term; EMS
	250 °C	482 °F	short term; EMS
Deflection Temperature at 1.8 MPa (264 psi)	290 °C	554 °F	ISO 75-1/-2
Deflection Temperature at 8.0 MPa	215 °C	419 °F	ISO 75-1/-2
Flammability, UL94	HB	HB	IEC 60695-11-10

Electrical Properties	Metric	English	Comments
Volume Resistivity	1.00e+13 ohm-cm	1.00e+13 ohm-cm	dry; IEC 60093
	1.00e+13 ohm-cm	1.00e+13 ohm-cm	conditioned; IEC 60093
Surface Resistance	1.00e+12 ohm	1.00e+12 ohm	IEC 60093
Dielectric Strength	30.0 kV/mm	762 kV/in	dry; IEC 60243-1
	30.0 kV/mm	762 kV/in	conditioned; IEC 60243-1
Comparative Tracking Index	600 V	600 V	conditioned; IEC 60112

Descriptive Properties	Value	Comments
Food contact	EU Requirements	
	FDA	

Descriptive Properties	Value	Comments
Form	Granules	
Industry & Consumer goods	Housewares	
	Medical devices	
	Sanitary, water and gas supply	
Processing	Injection Molding	
Product Attributes	Hydrolysis resistant	
Special Characteristics	Improved UV resistance (outdoor use)	
Water Contact	ACS	
	DVGW W270	
	KTW	
	NSF 61	
	WRAS	

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