

## EMS-Griltech Griltech® D 1309E Copolyester Hotmelt Adhesive (Apparel Interlinings)

Category : Polymer , Adhesive , Thermoplastic , Polyester, TP

### Material Notes:

Description: GRILTEX adhesive products, either in pellet or powdered form, are used to coat apparel interlining substrates. Interlining substrates, coated with GRILTEX adhesive products, provides for excellent resistance and dimensional stability of the finished garment. For technical applications, GRILTEX adhesive products are used to optimize the manufacturing process for the production of automotive interior components or parts for other applications. All values were determined on dried pellets. Main Application System: Paste Dot, Base Dot Main Usage: Men's and Children's Wear, Women's Wear, Leisure and Sports Wear Data provided by EMS-Griltech.

Order this product through the following link:

[http://www.lookpolymers.com/polymer\\_EMS-Griltech-Griltech-D-1309E-Copolyester-Hotmelt-Adhesive-Apparel-Interlinings.php](http://www.lookpolymers.com/polymer_EMS-Griltech-Griltech-D-1309E-Copolyester-Hotmelt-Adhesive-Apparel-Interlinings.php)

Physical Properties	Metric	English	Comments
Viscosity	120000 cP	120000 cP	2.16 kg load; ISO 1133
	@Temperature 190 °C	@Temperature 374 °F	
Melt Flow	90 g/10 min	90 g/10 min	cm<sup>3</sup>/10 min; ISO 1133
	@Load 2.16 kg, Temperature 190 °C	@Load 4.76 lb, Temperature 374 °F	

Thermal Properties	Metric	English	Comments
Melting Point	145 - 155 °C	293 - 311 °F	DSC
Maximum Service Temperature, Air	<= 60.0 °C	<= 140 °F	Laundering Resistance

Processing Properties	Metric	English	Comments
Processing Temperature	160 - 180 °C	320 - 356 °F	Glue Line Temperature

Descriptive Properties	Value	Comments
Dry Cleaning Resistance	Good	
Steam Resistance	Good	

## Contact Songhan Plastic Technology Co.,Ltd.

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