

## EMS-Griltech Griltech® D 1299A Heat Stabilized Copolyamide Hotmelt Adhesive (Apparel Interlinings)

Category : Polymer , Adhesive , Thermoplastic , Nylon

### Material Notes:

Description: GRILTEX adhesive products, either in pellet or powdered form, are used to coat apparel interlining substrates. Interlining substrates, coated with GRILTEX adhesive products, provides for excellent resistance and dimensional stability of the finished garment. For technical applications, GRILTEX adhesive products are used to optimize the manufacturing process for the production of automotive interior components or parts for other applications. All values were determined on dried pellets. Main Application System: Hotmelt Main Usage: Women's Wear, Leisure and Sports Wear, Leather and Fur Data provided by EMS-Griltech.

Order this product through the following link:

[http://www.lookpolymers.com/polymer\\_EMS-Griltech-Griltech-D-1299A-Heat-Stabilized-Copolyamide-Hotmelt-Adhesive-Apparel-Interlinings.php](http://www.lookpolymers.com/polymer_EMS-Griltech-Griltech-D-1299A-Heat-Stabilized-Copolyamide-Hotmelt-Adhesive-Apparel-Interlinings.php)

Physical Properties	Metric	English	Comments
Viscosity	130000 cP	130000 cP	2.16 kg load; ISO 1133
	@Temperature 160 °C	@Temperature 320 °F	
Melt Flow	80 g/10 min	80 g/10 min	cm <sup>3</sup> /10 min; ISO 1133
	@Load 2.16 kg, Temperature 160 °C	@Load 4.76 lb, Temperature 320 °F	

Thermal Properties	Metric	English	Comments
Melting Point	105 - 115 °C	221 - 239 °F	DSC
Maximum Service Temperature, Air	<= 40.0 °C	<= 104 °F	Laundering Resistance

Processing Properties	Metric	English	Comments
Processing Temperature	110 - 130 °C	230 - 266 °F	Glue Line Temperature

Descriptive Properties	Value	Comments
Dry Cleaning Resistance	Very Good	
Steam Activation	Very Good	

## Contact Songhan Plastic Technology Co.,Ltd.

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