

## E-Polymers TEKALOY® S630XB Heat Resistance, Weatherability PC/PBT Alloy

Category: Polymer, Thermoplastic, Polycarbonate (PC), Polycarbonate/Polybutylene Terephthalate (PBT) Blend, Unreinforced, Polyester, TP, Polybutylene Terephthalate (PBT)

## **Material Notes:**

PC/ABS, PC/PBT, PC/PET: TEKALOY is high performance polymer alloy resins (PC/ABS, PC/PBT, and PC/PET, etc) manufactured by E-Polymers. PC/ABS has excellent mechanical properties, high heat resistance, high impact strength, and dimensional stability. PC/PBT is usually used for automotive applications with good resistance against oils and solvents as well as high impact. PC/PET has an excellent surface and its high heat resistance allows it to be employed in housing for electrical appliances. Information Provided by E-Polymers Co., Ltd.

## Order this product through the following link:

http://www.lookpolymers.com/polymer\_E-Polymers-TEKALOY-S630XB-Heat-Resistance-Weatherability-PCPBT-Alloy.php

| Physical Properties   | Metric       | English      | Comments  |
|-----------------------|--------------|--------------|-----------|
| Specific Gravity      | 1.21 g/cc    | 1.21 g/cc    | ASTM D792 |
| Linear Mold Shrinkage | 0.0060 cm/cm | 0.0060 in/in |           |

| Mechanical Properties | Metric    | English       | Comments  |
|-----------------------|-----------|---------------|-----------|
| Tensile Strength      | 68.67 MPa | 9960 psi      | ASTM D638 |
| Elongation at Break   | 90 %      | 90 %          | ASTM D638 |
| Flexural Strength     | 88.29 MPa | 12810 psi     | ASTM D790 |
| Flexural Modulus      | 2.403 GPa | 348.6 ksi     | ASTM D790 |
| Izod Impact, Notched  | 1.96 J/cm | 3.67 ft-lb/in | ASTM D256 |

| Thermal Properties                             | Metric | English | Comments  |
|--|--------|---------|-----------|
| Deflection Temperature at 0.46 MPa<br>(66 psi) | 113 °C | 235 °F  | ASTM D648 |
| Deflection Temperature at 1.8 MPa (264 psi)    | 105 °C | 221 °F  | ASTM D648 |
| Flammability, UL94                             | НВ     | НВ      |           |

| Processing Properties | Metric         | English      | Comments |
|-----------------------|----------------|--------------|----------|
| Melt Temperature      | 260 - 280 °C   | 500 - 536 °F |          |
| Mold Temperature      | 60.0 - 80.0 °C | 140 - 176 °F |          |

## **Contact Songhan Plastic Technology Co.,Ltd.**



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