

DuPont Performance Polymers Zytel® ST801AHS NC010 Nylon 66 (Unverified Data**)

Category : Polymer , Thermoplastic , Nylon , Nylon 66

Material Notes:

Zytel® ST801AHS NC010 is a Super Tough, high performance polyamide 66 resin. It offers outstanding molding performance in injection molding applications. Information provided by DuPont

Order this product through the following link:

http://www.lookpolymers.com/polymer_DuPont-Performance-Polymers-Zytel-ST801AHS-NC010-Nylon-66-nbspUnverified-Data.php

Physical Properties	Metric	English	Comments
Density	1.08 g/cc	0.0390 lb/in ³	DAM; ISO 1183
Water Absorption	1.1 %	1.1 %	DAM; Immersion 24h; ISO 62, Similar to
	@Temperature 23.0 °C	@Temperature 73.4 °F	
	6.7 %	6.7 %	DAM; Saturation, immersed; ISO 62, Similar to
	@Temperature 23.0 °C	@Temperature 73.4 °F	
	2.0 %	2.0 %	DAM; Equilibrium 50%RH; ISO 62, Similar to
	@Thickness 1.00 mm, Temperature 23.0 °C	@Thickness 0.0394 in, Temperature 73.4 °F	
Linear Mold Shrinkage, Flow	0.020 cm/cm	0.020 in/in	DAM; ISO 294-4
	@Thickness 2.00 mm	@Thickness 0.0787 in	
Linear Mold Shrinkage, Transverse	0.018 cm/cm	0.018 in/in	DAM; ISO 294-4
	@Thickness 2.00 mm	@Thickness 0.0787 in	

Mechanical Properties	Metric	English	Comments
Tensile Stress	45.0 MPa	6530 psi	50%RH; ISO 527
	@Strain 50.0 %, Temperature 23.0 °C	@Strain 50.0 %, Temperature 73.4 °F	
	52.0 MPa	7540 psi	DAM; ISO 527
	@Strain 50.0 %, Temperature 23.0 °C	@Strain 50.0 %, Temperature 73.4 °F	
Tensile Strength, Yield	39.0 MPa	5660 psi	50%RH; ISO 527
	@Temperature 23.0 °C	@Temperature 73.4 °F	
	52.0 MPa	7540 psi	DAM; ISO 527
	@Temperature 23.0 °C	@Temperature 73.4 °F	
	47 %	47 %	

Elongation at Break Mechanical Properties	Metric @ Temperature 23.0 °C	English @ Temperature 73.4 °F	DAM; ISO 527 Comments
	>= 50 % @ Temperature 23.0 °C	>= 50 % @ Temperature 73.4 °F	50%RH; ISO 527
	>= 50 % @ Temperature 23.0 °C	>= 50 % @ Temperature 73.4 °F	50%RH; ISO 527
Elongation at Yield	4.0 % @ Temperature 23.0 °C	4.0 % @ Temperature 73.4 °F	DAM; ISO 527
	>= 50 % @ Temperature 23.0 °C	>= 50 % @ Temperature 73.4 °F	50%RH; ISO 527
Tensile Modulus	0.910 GPa @ Temperature 23.0 °C	132 ksi @ Temperature 73.4 °F	50%RH; ISO 527
	2.00 GPa @ Temperature 23.0 °C	290 ksi @ Temperature 73.4 °F	DAM; ISO 527
Flexural Modulus	0.823 GPa @ Temperature 23.0 °C	119 ksi @ Temperature 73.4 °F	50%RH; ISO 178
	1.89 GPa @ Temperature 23.0 °C	274 ksi @ Temperature 73.4 °F	DAM; ISO 178
Izod Impact, Notched (ISO)	14.0 kJ/m ² @ Temperature -20.0 °C	6.66 ft-lb/in ² @ Temperature -4.00 °F	DAM; ISO 180/1A
	16.0 kJ/m ² @ Temperature -40.0 °C	7.61 ft-lb/in ² @ Temperature -40.0 °F	50%RH; ISO 180/1A
	19.0 kJ/m ² @ Temperature -40.0 °C	9.04 ft-lb/in ² @ Temperature -40.0 °F	DAM; ISO 180/1A
	20.0 kJ/m ² @ Temperature -20.0 °C	9.52 ft-lb/in ² @ Temperature -4.00 °F	50%RH; ISO 180/1A
	76.0 kJ/m ² @ Temperature 23.0 °C	36.2 ft-lb/in ² @ Temperature 73.4 °F	DAM; ISO 180/1A
	94.0 kJ/m ² @ Temperature 23.0 °C	44.7 ft-lb/in ² @ Temperature 73.4 °F	50%RH; ISO 180/1A
Charpy Impact Unnotched	NB @ Temperature 23.0 °C	NB @ Temperature 73.4 °F	50%RH; ISO 179/1eU

Mechanical Properties	Metric	English	Comments
	NB	NB	
	@Temperature 23.0 °C	@Temperature 73.4 °F	DAM; ISO 179/1eU
Charpy Impact, Notched	1.70 J/cm ²	8.09 ft-lb/in ²	50%RH; ISO 179/1eA
	@Temperature -30.0 °C	@Temperature -22.0 °F	
	2.00 J/cm ²	9.52 ft-lb/in ²	DAM; ISO 179/1eA
	@Temperature -30.0 °C	@Temperature -22.0 °F	
	7.50 J/cm ²	35.7 ft-lb/in ²	DAM; ISO 179/1eA
	@Temperature 23.0 °C	@Temperature 73.4 °F	
	11.0 J/cm ²	52.3 ft-lb/in ²	50%RH; ISO 179/1eA
	@Temperature 23.0 °C	@Temperature 73.4 °F	

Thermal Properties	Metric	English	Comments
CTE, linear, Parallel to Flow	80.0 µm/m-°C	44.4 µin/in-°F	DAM; ASTM E 831
	@Temperature -30.0 - 30.0 °C	@Temperature -22.0 - 86.0 °F	
	80.0 µm/m-°C	44.4 µin/in-°F	DAM; ASTM E 831
	@Temperature -40.0 - 23.0 °C	@Temperature -40.0 - 73.4 °F	
	80.0 µm/m-°C	44.4 µin/in-°F	DAM; ISO 11359-1/-2
	@Temperature -30.0 - 30.0 °C	@Temperature -22.0 - 86.0 °F	
	80.0 µm/m-°C	44.4 µin/in-°F	DAM; ISO 11359-1/-2
	@Temperature -40.0 - 23.0 °C	@Temperature -40.0 - 73.4 °F	
	90.0 µm/m-°C	50.0 µin/in-°F	DAM; ASTM E 831
	@Temperature 23.0 - 55.0 °C	@Temperature 73.4 - 131 °F	
	90.0 µm/m-°C	50.0 µin/in-°F	DAM; ISO 11359-1/-2
	@Temperature 23.0 - 55.0 °C	@Temperature 73.4 - 131 °F	
	100 µm/m-°C	55.6 µin/in-°F	DAM; ASTM E 831
	@Temperature 55.0 - 160 °C	@Temperature 131 - 320 °F	
	100 µm/m-°C	55.6 µin/in-°F	DAM; ISO 11359-1/-2
	@Temperature 55.0 -	@Temperature 131 -	

Thermal Properties	160 °C Metric	320 °F English	Comments
CTE, linear, Transverse to Flow	100 µm/m-°C	55.6 µin/in-°F	DAM; ISO 11359-1/-2
	@Temperature -30.0 - 30.0 °C	@Temperature -22.0 - 86.0 °F	
	100 µm/m-°C	55.6 µin/in-°F	DAM; ISO 11359-1/-2
	@Temperature -40.0 - 23.0 °C	@Temperature -40.0 - 73.4 °F	
	100 µm/m-°C	55.6 µin/in-°F	DAM; ASTM E 831
	@Temperature -30.0 - 30.0 °C	@Temperature -22.0 - 86.0 °F	
	100 µm/m-°C	55.6 µin/in-°F	DAM; ASTM E 831
	@Temperature -40.0 - 23.0 °C	@Temperature -40.0 - 73.4 °F	
	120 µm/m-°C	66.7 µin/in-°F	DAM; ISO 11359-1/-2
	@Temperature 23.0 - 55.0 °C	@Temperature 73.4 - 131 °F	
	120 µm/m-°C	66.7 µin/in-°F	DAM; ASTM E 831
	@Temperature 23.0 - 55.0 °C	@Temperature 73.4 - 131 °F	
	150 µm/m-°C	83.3 µin/in-°F	DAM; ASTM E 831
	@Temperature 55.0 - 160 °C	@Temperature 131 - 320 °F	
	150 µm/m-°C	83.3 µin/in-°F	DAM; ISO 11359-1/-2
	@Temperature 55.0 - 160 °C	@Temperature 131 - 320 °F	
Melting Point	262 °C	504 °F	DAM; 10°C/min; ISO 11357-1/-3
Deflection Temperature at 0.46 MPa (66 psi)	157 °C	315 °F	DAM; ISO 75-1/-2
Deflection Temperature at 1.8 MPa (264 psi)	62.0 °C	144 °F	DAM; ISO 75-1/-2
Glass Transition Temp, Tg	75.0 °C	167 °F	DAM; 10°C/min; ISO 11357-1/-2

Electrical Properties	Metric	English	Comments
Volume Resistivity	2.70e+12 ohm-cm	2.70e+12 ohm-cm	50%RH; IEC 60093
	@Temperature 23.0 °C	@Temperature 73.4 °F	
	1.80e+16 ohm-cm	1.80e+16 ohm-cm	DAM; IEC 60093
	@Temperature 23.0 °C	@Temperature 73.4 °F	

Electrical Properties	Metric ^{12 ohm}	English ^{12 ohm}	Comments
Surface Resistance			50%RH; IEC 60093
	@Temperature 23.0 °C	@Temperature 73.4 °F	
	3.00e+15 ohm	3.00e+15 ohm	DAM; IEC 60093
	@Temperature 23.0 °C	@Temperature 73.4 °F	
Dielectric Constant	3.3	3.3	
	@Frequency 1.00e+6 Hz, Temperature 23.0 °C	@Frequency 1.00e+6 Hz, Temperature 73.4 °F	DAM; IEC 60250
	3.5	3.5	
	@Frequency 100 Hz, Temperature 23.0 °C	@Frequency 100 Hz, Temperature 73.4 °F	DAM; IEC 60250
	3.6	3.6	
	@Frequency 1.00e+6 Hz, Temperature 23.0 °C	@Frequency 1.00e+6 Hz, Temperature 73.4 °F	50%RH; IEC 60250
	6.2	6.2	
	@Frequency 100 Hz, Temperature 23.0 °C	@Frequency 100 Hz, Temperature 73.4 °F	50%RH; IEC 60250
Dielectric Strength	24.0 kV/mm	610 kV/in	
	@Thickness 2.00 mm, Temperature 23.0 °C	@Thickness 0.0787 in, Temperature 73.4 °F	50%RH; IEC 60243-1
	24.0 kV/mm	610 kV/in	
	@Thickness 2.00 mm, Temperature 23.0 °C	@Thickness 0.0787 in, Temperature 73.4 °F	DAM; IEC 60243-1
Dissipation Factor	0.0050	0.0050	
	@Frequency 100 Hz, Temperature 23.0 °C	@Frequency 100 Hz, Temperature 73.4 °F	DAM; IEC 60250
	0.011	0.011	
	@Frequency 1.00e+6 Hz, Temperature 23.0 °C	@Frequency 1.00e+6 Hz, Temperature 73.4 °F	DAM; IEC 60250
	0.040	0.040	
	@Frequency 1.00e+6 Hz, Temperature 23.0 °C	@Frequency 1.00e+6 Hz, Temperature 73.4 °F	50%RH; IEC 60250
	0.177	0.177	
	@Frequency 100 Hz, Temperature 23.0 °C	@Frequency 100 Hz, Temperature 73.4 °F	50%RH; IEC 60250
	600 V	600 V	

Comparative Tracking Index Electrical Properties	Metric @ Temperature 23.0 °C	English @ Temperature 73.4 °F	DAM: IEC 60112 Comments
	>= 600 V @Thickness 3.00 mm, Temperature 23.0 °C	>= 600 V @Thickness 0.118 in, Temperature 73.4 °F	50%RH; UL 746A

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