

DuPont Performance Polymers Hypalon® HPG-6525 Chlorosulfonated Polyethylene Rubber, General Description (disc

Category: Polymer, Thermoset, Rubber or Thermoset Elastomer (TSE), Chlorosulfonated Polyethylene Rubber

Material Notes:

Product form is white, odorless chips. Distinguishing Feature: High viscosity polymer. Good low temperature and heat resistance. Good processing at high extensions.27 % Chlorine Content. 1% Sulfur Content. Excellent Abrasion Resistance. Very Good Chemical Resistance. Very Good Compression Set Resistance. Fair Flame Resistance. Very Good Heat Resistance. Excellent Ozone Resistance. Fair Petroleum Oil Resistance. Excellent Weather Resistance. Excellent Low Temperature Properties. Good Tear Strength. Processing: Excellent Extrusion. Excellent Molding. Good Calendering. Physical property data below (except viscosity and density) are for vulcanizate. MatWeb also has entries for various compounds of the Hypalon® grade. General Hypalon® Information: Vulcanizates of this chlorosulfonated polyethylene synthetic rubber are highly resistant to ozone, oxygen, weather, heat, oil, and chemicals. Hypalon resists discoloration on exposure to light and is widely used in light-colored vulcanizates. It can be compounded to give excellent mechanical properties. Several grades are available, all of which may be processed and used in the usual manner for solid elastomeric vulcanizates. Various grades of Hypalon have been used in single-ply roofing systems; auto power steering and oil cooler hoses; chemical-resistant liners; cable sheathing; and other coatings. Information provided by DuPont Dow Elastomers. This former DuPont Dow Elastomers product line is now produced by DuPont Performance Elastomers.

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Physical Properties	Metric	English	Comments
Density	1.10 g/cc	0.0397 lb/in³	
Mooney Viscosity	90	90	ML 1 + 4; ASTM D1646-81
	@Temperature 100 °C	@Temperature 212 °F	

Mechanical Properties	Metric	English	Comments
Hardness, Shore A	40 - 95	40 - 95	ASTM D2240-81
Tensile Strength, Ultimate	<= 27.0 MPa	<= 3920 psi	With carbon black or gum stocks. ASTM D412-80

Contact Songhan Plastic Technology Co.,Ltd.

Website: www.lookpolymers.com Email: sales@lookpolymers.com

Tel: +86 021-51131842 Mobile: +86 13061808058 Skype: lookpolymers

Address: United North Road 215, Fengxian District, Shanghai City, China