

## **DuPont Performance Polymers Hypalon® 4085 Chlorosulfonated Polyethylene Rubber, Peroxide Cured Carbon Black Filled Compound**

Category: Polymer, Thermoset, Filled/Reinforced Thermoset, Rubber or Thermoset Elastomer (TSE), Chlorosulfonated Polyethylene Rubber

## **Material Notes:**

Carbon black compound with 100 parts Hypalon; 40 parts carbon black; 20 parts magnesia; and 5.8 parts Varox® DBPH-50. Physical property data below (except mooney viscosity) are for vulcanizate. MatWeb has other entries for different compounds of this Hypalon grade. General Hypalon® Information: Vulcanizates of this chlorosulfonated polyethylene synthetic rubber are highly resistant to ozone, oxygen, weather, heat, oil, and chemicals. Hypalon resists discoloration on exposure to light and is widely used in light-colored vulcanizates. It can be compounded to give excellent mechanical properties. Several grades are available, all of which may be processed and used in the usual manner for solid elastomeric vulcanizates. Various grades of Hypalon have been used in single-ply roofing systems; auto power steering and oil cooler hoses; chemical-resistant liners; cable sheathing; and other coatings. Information provided by DuPont Dow Elastomers. This former DuPont Dow Elastomers product line is now produced by DuPont Performance Elastomers.

Order this product through the following link:

http://www.lookpolymers.com/polymer\_DuPont-Performance-Polymers-Hypalon-4085-Chlorosulfonated-Polyethylene-Rubber-Peroxide-Cured-Carbon-Black-Filled-Compound.php

Physical Properties	Metric	English	Comments
Mooney Viscosity	81	81	ML 1+4. Stock property.; ASTM D1646-81
	@Temperature 135 °C	@Temperature 275 °F	

Mechanical Properties	Metric	English	Comments
Hardness, Shore A	77	77	ASTM D2240-81
Tensile Strength, Ultimate	22.3 MPa	3230 psi	ASTM D412-80
Elongation at Break	240 %	240 %	ASTM D412-80
100% Modulus	0.0189 GPa	2.74 ksi	ASTM D412-80
Compression Set	24 %	24 %	22 hr at 100°C. Method B. ASTM D395-69.
	@Temperature 100 °C	@Temperature 212 °F	

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