

## DuPont Performance Polymers Delrin® 127UVE NC010 Acetal Homopolymer (Unverified Data\*\*)

Category : Polymer , Thermoplastic , Acetal (POM)

### Material Notes:

Delrin® 127UVE NC010 (formerly DE20555) is a high viscosity acetal homopolymer with UV stabilizers having extremely low VOC emissions, developed for automotive interior applications. Information provided by DuPont Performance Polymers

Order this product through the following link:

[http://www.lookpolymers.com/polymer\\_DuPont-Performance-Polymers-Delrin-127UVE-NC010-Acetal-Homopolymer-nbspUnverified-Data.php](http://www.lookpolymers.com/polymer_DuPont-Performance-Polymers-Delrin-127UVE-NC010-Acetal-Homopolymer-nbspUnverified-Data.php)

Physical Properties	Metric	English	Comments
Density	1.42 g/cc	0.0513 lb/in <sup>3</sup>	ISO 1183
Water Absorption	0.50 % @Temperature 23.0 °C	0.50 % @Temperature 73.4 °F	Immersion 24h; ISO 62, Similar to
Linear Mold Shrinkage, Flow	0.021 cm/cm @Thickness 2.00 mm	0.021 in/in @Thickness 0.0787 in	ISO 294-4
Linear Mold Shrinkage, Transverse	0.019 cm/cm @Thickness 2.00 mm	0.019 in/in @Thickness 0.0787 in	ISO 294-4
Melt Flow	2.5 g/10 min @Load 2.16 kg, Temperature 190 °C	2.5 g/10 min @Load 4.76 lb, Temperature 374 °F	ISO 1133
Melt Index of Compound	2.1 g/10 min	2.1 g/10 min	cm <sup>3</sup> /10 min; ISO 1133

Mechanical Properties	Metric	English	Comments
Tensile Strength, Yield	71.0 MPa @Temperature 23.0 °C	10300 psi @Temperature 73.4 °F	ISO 527
Elongation at Break	45 % @Temperature 23.0 °C	45 % @Temperature 73.4 °F	nominal; ISO 527
	65 % @Temperature 23.0 °C	65 % @Temperature 73.4 °F	50mm/min; ISO 527
Elongation at Yield	28 % @Temperature 23.0 °C	28 % @Temperature 73.4 °F	ISO 527
Tensile Modulus	2.90 GPa @Temperature 23.0 °C	421 ksi @Temperature 73.4 °F	ISO 527

Mechanical Properties	Metric <sup>Pa</sup>	English	Comments
Flexural Modulus	@Temperature 23.0 °C	@Temperature 73.4 °F	ISO 178
Charpy Impact Unnotched	34.0 J/cm <sup>2</sup> @Temperature -30.0 °C	162 ft-lb/in <sup>2</sup> @Temperature -22.0 °F	ISO 179/1eU
	39.0 J/cm <sup>2</sup> @Temperature 23.0 °C	186 ft-lb/in <sup>2</sup> @Temperature 73.4 °F	ISO 179/1eU
Charpy Impact, Notched	1.00 J/cm <sup>2</sup> @Temperature -30.0 °C	4.76 ft-lb/in <sup>2</sup> @Temperature -22.0 °F	ISO 179/1eA
	1.40 J/cm <sup>2</sup> @Temperature 23.0 °C	6.66 ft-lb/in <sup>2</sup> @Temperature 73.4 °F	ISO 179/1eA

Thermal Properties	Metric	English	Comments
CTE, linear, Parallel to Flow	500 µm/m-°C	278 µin/in-°F	ISO 11359-1/-2
	@Temperature -40.0 - 23.0 °C	@Temperature -40.0 - 73.4 °F	
	500 µm/m-°C	278 µin/in-°F	
	@Temperature 23.0 - 55.0 °C	@Temperature 73.4 - 131 °F	ISO 11359-1/-2
	500 µm/m-°C	278 µin/in-°F	ISO 11359-1/-2
	@Temperature 55.0 - 100 °C	@Temperature 131 - 212 °F	
CTE, linear, Transverse to Flow	90.0 µm/m-°C	50.0 µin/in-°F	ISO 11359-1/-2
	@Temperature -40.0 - 23.0 °C	@Temperature -40.0 - 73.4 °F	
	110 µm/m-°C	61.1 µin/in-°F	
	@Temperature 23.0 - 55.0 °C	@Temperature 73.4 - 131 °F	ISO 11359-1/-2
	150 µm/m-°C	83.3 µin/in-°F	ISO 11359-1/-2
	@Temperature 55.0 - 100 °C	@Temperature 131 - 212 °F	
Melting Point	178 °C	352 °F	10°C/min; ISO 11357-1/-3
Deflection Temperature at 1.8 MPa (264 psi)	91.0 °C	196 °F	ISO 75-1/-2

Processing Properties	Metric	English	Comments
Melt Temperature			Optimum; Injection Molding

Processing Properties	205 °C Metric	401 °F English	Comments
	200 - 210 °C	392 - 410 °F	Injection Molding
Mold Temperature	90.0 °C	194 °F	optimum; Injection Molding
	80.0 - 100 °C	176 - 212 °F	Injection Molding
Drying Temperature	80.0 °C	176 °F	Injection Molding
Dry Time	2.00 - 4.00 hour	2.00 - 4.00 hour	Injection Molding
Moisture Content	<= 0.20 %	<= 0.20 %	Injection Molding

Descriptive Properties	Value	Comments
Appearance	Natural Color	
Forms	Pellets	
Generic	POM	
Material Status	Preliminary Data	
Part Marking Code	>POM<	ISO 11469
Polymer Family	POM	
Polymer Type	POM Homopolymer	
Processing Method	Injection Molding	
Product Category	Low Emissions Resins	
	Unreinforced Resins	
	UV Resistant/Weatherable Resins	
Region Available - Global	Yes	
Resin Identification	POM	ISO 1043
RoHS Compliance	Contact Manufacturer	
Uses	automotive interior applications	

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