DuPont Elvax® 3170SHB Ethylene-Vinyl Acetate Copolymer Resin for Coextrusion, Blown Film

Category : Polymer , Film , Thermoplastic , Ethylene Vinyl Acetate , Ethylene Vinyl Acetate Copolymer (EVA), Extrusion/Coating Grade

Material Notes:

18 wt% Vinyl Acetate.Elvax® 3170SHB is an extrudable ethylene-vinyl acetate copolymer resin available in pellet form for use in conventional extrusion equipment designed to process polyethylene resins.Applications: Elvax® 3170SHB is designed to provide a low-temperature heat seal to itself or many other materials commonly used in flexible packaging applications. The melt properties of this resin allow it to be processed on blown film equipment over a wide range of film thicknesses and blow-up ratios. It can also be coextruded with a variety of other polymers. Elvax® 3170SHB is typically used as a low-temperature seal layer in coextruded films. Information provided by DuPont Packaging Polymers.

Order this product through the following link:

http://www.lookpolymers.com/polymer_DuPont-Elvax-3170SHB-Ethylene-Vinyl-Acetate-Copolymer-Resin-for-Coextrusion-Blown-Film.php

Physical Properties	Metric	English	Comments	
Density	0.940 g/cc	0.0340 lb/in³	ASTM D792	
Moisture Vapor Transmission	1.46 cc-mm/m²-24hr- atm	3.71 cc-mil/100 in²- 24hr-atm	g-mm/m²-day; based on film thickness; ASTM E96; ASTM E96	
	@Thickness 0.0254 mm	@Thickness 0.00100 in		
Oxygen Transmission	211 cc-mm/m²-24hr- atm	536 cc-mil/100 in²- 24hr-atm	film; ASTM D3985	
	@Thickness 0.0254 mm	@Thickness 0.00100 in		
Viscosity	1.00e+6 cP	1.00e+6 cP		
	@Shear Rate 50.0 1/s, Temperature 190 °C	@Shear Rate 50.0 1/s, Temperature 374 °F	estimated from log-log graph	
Melt Flow	2.5 g/10 min	2.5 g/10 min	Condition not noted.; ASTM D1238	

Mechanical Properties	Metric	English	Comments
Film Elongation at Break, MD	550 %	550 %	50 µm (2 mil) film; ASTM D882
Film Elongation at Break, TD	600 %	600 %	50 µm (2 mil) film; ASTM D882
Secant Modulus, MD	0.0480 GPa	6.96 ksi	50 µm (2 mil) film; ASTM D882
Secant Modulus, TD	0.0440 GPa	6.38 ksi	50 µm (2 mil) film; ASTM D882
Impact	30.2	30.2	J/mm Spencer Impact; Average of MD and TD; ASTM D3420
Coefficient of Friction	0.25	0.25	film/film; ASTM D1894

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Mechanical Properties	Metric	0.44 English	film/metal; ASTM D1894 Comments
Elmendorf Tear Strength, MD	3.70 g/micron	94.0 g/mil	50 µm (2 mil) film; ASTM D1922
Elmendorf Tear Strength, TD	4.25 g/micron	108 g/mil	50 µm (2 mil) film; ASTM D1922
Film Tensile Strength at Break, MD	23.0 MPa	3340 psi	50 µm (2 mil) film; ASTM D882
Film Tensile Strength at Break, TD	28.0 MPa	4060 psi	50 µm (2 mil) film; ASTM D882

Thermal Properties	Metric	English	Comments
Melting Point	66.0 °C	151 °F	Freezing Point via DSC/ASTM D3418
	87.0 °C	189 °F	Upon Melting via DSC/ASTM D3418
Vicat Softening Point	65.0 °C	149 °F	ASTM D1525

Optical Properties	Metric	English	Comments
Haze	15 %	15 %	ASTM D1003
Gloss	48 %	48 %	20°; ASTM D2457
Transmission, Visible	4.5 %	4.5 %	50 µm (2 mil) film; ASTM D1746

Processing Properties	Metric	English	Comments
Melt Temperature	125 - 175 °C	257 - 347 °F	blown film extrusion

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