## DuPont Bynel® 30E699 Adhesive Resin (discontinued **) <br> Category: Polymer, Thermoplastic, Ethylene Vinyl Acetate

## Material Notes:

Bynel® Series 3000 resins are anhydride-modified ethylene vinyl acetate polymers. They are available in pellet form for use in conventional extrusion and coextrusion equipment designed to process polyethylene ( PE ) resins.Applications:Bynel $® 30 \mathrm{E} 699$ adheres to a wide variety of materials. It is most often used to adhere to PE, ionomers, EVA, and polyamide.Physical properties of Bynel $®$ Series 3000 resins are typical of EVA resins with similar density and melt index values. The rheology characteristics of each grade are different, so one may be better suited than the others for a particular extrusion processInformation provided by DuPont ${ }^{T M}$

Order this product through the following link:
http://www.lookpolymers.com/polymer_DuPont-Bynel-30E699-Adhesive-Resin-nbspdiscontinued-.php

| Physical Properties | Metric | English | Comments |
| :---: | :---: | :---: | :---: |
| Density | $0.930 \mathrm{~g} / \mathrm{cc}$ | $0.0336 \mathrm{lb} / \mathrm{in}^{3}$ | ASTM D792 |
|  | $2.0 \mathrm{~g} / 10 \mathrm{~min}$ | $2.0 \mathrm{~g} / 10 \mathrm{~min}$ |  |
| Melt Flow | @Load 2.16 kg, Temperature $190^{\circ} \mathrm{C}$ | @Load 4.76 lb , Temperature $374{ }^{\circ} \mathrm{F}$ | ASTM D1238 |


| Thermal Properties | Metric | English | Comments |
| :--- | :--- | :--- | :--- |
| Melting Point | $92.0^{\circ} \mathrm{C}$ | $198^{\circ} \mathrm{F}$ | Freezing Point, DSC; ASTM D3418 |
|  | $100^{\circ} \mathrm{C}$ | $212^{\circ} \mathrm{F}$ | DSC; ASTM D3418 |
| Vicat Softening Point | $83.0^{\circ} \mathrm{C}$ | $181^{\circ} \mathrm{F}$ | ASTM D1525 |


| Processing Properties | Metric | English | Comments |
| :--- | :--- | :--- | :--- |
| Rear Barrel Temperature | $120^{\circ} \mathrm{C}$ | $248{ }^{\circ} \mathrm{F}$ |  |
| Middle Barrel Temperature | $220^{\circ} \mathrm{C}$ | $428^{\circ} \mathrm{F}$ |  |
| Front Barrel Temperature | $235^{\circ} \mathrm{C}$ | $455^{\circ} \mathrm{F}$ |  |
| Adapter Temperature | $235^{\circ} \mathrm{C}$ | $455^{\circ} \mathrm{F}$ |  |
| Die Temperature | $235^{\circ} \mathrm{C}$ | $455^{\circ} \mathrm{F}$ |  |

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