

DuPont™ Bynel® 21E781 Anhydride Modified Ethylene Acrylate

Category : Polymer , Thermoplastic , Adhesives, Sealants, and Coatings

Material Notes:

BYNEL® Series 2100 resins are anhydride modified ethylene acrylate resins. They contain a temperature stable ester which makes them functional in high temperature coextrusions. They are available in pellet form for use in conventional extrusion and coextrusion equipment designed to process polyethylene (PE) resins. Physical properties of BYNEL Series 2100 resins are typical of polyethylene/acrylate copolymer resins with similar density and melt index values. BYNEL 2100 series resins adhere to a wide variety of materials. They are most often used to adhere to PET to EVOH or PA. They also adhere to PE, PP, and ethylene copolymers. The BYNEL 2100 series resins can be used in a variety of coextrusion coating and laminating applications. BYNEL 21E781 resin conforms with the Code of Federal Regulations, Title 21, Paragraph 175.105, covering the use of adhesive interlayers in composite packages for food use. This regulation describes adhesives which may be safely used as components of articles intended for use in packaging, transporting or holding food. This regulation requires that either (1) the adhesive is separated from the food by a functional barrier, or (2) the quantity of adhesive which contacts fatty or aqueous foods does not exceed the trace amounts at the seams or edges. Customers should satisfy themselves that the food contact material is serving as a functional barrier to the adhesive.

Order this product through the following link:

http://www.lookpolymers.com/polymer_DuPont-Bynel-21E781-Anhydride-Modified-Ethylene-Acrylate.php

Physical Properties	Metric	English	Comments
Density	0.927 g/cc	0.0335 lb/in ³	ASTM D792, ISO 1183
Melt Flow	2.0 g/10 min	2.0 g/10 min	ASTM D1238, ISO 1133
	@Load 2.16 kg, Temperature 190 °C	@Load 4.76 lb, Temperature 374 °F	

Thermal Properties	Metric	English	Comments
Melting Point	91.0 °C	196 °F	Freezing Point; ASTM D3418
	97.0 °C	207 °F	ASTM D3418, ISO 3146

Processing Properties	Metric	English	Comments
Processing Temperature	<= 260 °C	<= 500 °F	
Feed Temperature	160 °C	320 °F	CoExtrusion with EVOH Processing
	160 °C	320 °F	CoExtrusion with Nylon Processing
Zone 2	210 °C	410 °F	CoExtrusion with EVOH Processing
	210 °C	410 °F	CoExtrusion with Nylon Processing
Zone 3	235 °C	455 °F	CoExtrusion with EVOH Processing
	235 °C	455 °F	CoExtrusion with Nylon Processing

Processing Properties Zone 4	Metric 235 °C	English 455 °F	Comments CoExtrusion with EVOH Processing
	260 °C	500 °F	CoExtrusion with Nylon Processing
Zone 5	235 °C	455 °F	CoExtrusion with EVOH Processing
	260 °C	500 °F	CoExtrusion with Nylon Processing
Adapter Temperature	235 °C	455 °F	CoExtrusion with EVOH Processing
	260 °C	500 °F	CoExtrusion with Nylon Processing
Die Temperature	235 °C	455 °F	CoExtrusion with EVOH Processing
	260 °C	500 °F	CoExtrusion with Nylon Processing
Melt Temperature	210 - 235 °C	410 - 455 °F	CoExtrusion with EVOH Processing
	<= 260 °C	<= 500 °F	CoExtrusion with Nylon Processing

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