

## DuPont™ Bynel® 21E533 Anhydride Modified Ethylene Acrylate

Category : Polymer , Thermoplastic , Adhesives, Sealants, and Coatings

### Material Notes:

BYNEL® Series 2100 resins are anhydride modified ethylene acrylate resins. They contain a temperature stable ester which makes them functional in high temperature coextrusions. They are available in pellet form for use in conventional extrusion and coextrusion equipment designed to process polyethylene (PE) resins. BYNEL 21E533 resin conforms with the Code of Federal Regulations, Title 21, Paragraph 175.105, covering the use of adhesive interlayers in composite packages for food use. This regulation describes adhesives which may be safely used as components of articles intended for use in packaging, transporting or holding food. This regulation requires that either (1) the adhesive is separated from the food by a functional barrier, or (2) the quantity of adhesive which contacts fatty or aqueous foods does not exceed the trace amounts at the seams or edges.

Order this product through the following link:

[http://www.lookpolymers.com/polymer\\_DuPont-Bynel-21E533-Anhydride-Modified-Ethylene-Acrylate.php](http://www.lookpolymers.com/polymer_DuPont-Bynel-21E533-Anhydride-Modified-Ethylene-Acrylate.php)

Physical Properties	Metric	English	Comments
Density	0.940 g/cc	0.0340 lb/in <sup>3</sup>	ASTM D792, ISO 1183
Melt Flow	7.7 g/10 min	7.7 g/10 min	ASTM D1238, ISO 1133
	@Load 2.16 kg, Temperature 190 °C	@Load 4.76 lb, Temperature 374 °F	

Thermal Properties	Metric	English	Comments
Melting Point	64.0 °C	147 °F	Freezing Point; ASTM D3418
	83.0 °C	181 °F	
Vicat Softening Point	50.0 °C	122 °F	ASTM D1525, ISO 306

Processing Properties	Metric	English	Comments
Processing Temperature	<= 260 °C	<= 500 °F	
Feed Temperature	135 °C	275 °F	CoExtrusion with EVOH Processing
	135 °C	275 °F	CoExtrusion with Nylon Processing
Zone 2	185 °C	365 °F	CoExtrusion with EVOH Processing
	185 °C	365 °F	CoExtrusion with Nylon Processing
Zone 3	210 °C	410 °F	CoExtrusion with EVOH Processing
	235 °C	455 °F	CoExtrusion with Nylon Processing
Zone 4	235 °C	455 °F	CoExtrusion with EVOH Processing

Processing Properties	260 °C Metric	500 °F English	CoExtrusion with Nylon Processing Comments
Zone 5	235 °C	455 °F	CoExtrusion with EVOH Processing
	260 °C	500 °F	CoExtrusion with Nylon Processing
Adapter Temperature	235 °C	455 °F	CoExtrusion with EVOH Processing
	260 °C	500 °F	CoExtrusion with Nylon Processing
Die Temperature	235 °C	455 °F	CoExtrusion with EVOH Processing
	260 °C	500 °F	CoExtrusion with Nylon Processing
Melt Temperature	210 - 235 °C	410 - 455 °F	CoExtrusion with EVOH Processing
	<= 260 °C	<= 500 °F	CoExtrusion with Nylon Processing

## Contact Songhan Plastic Technology Co.,Ltd.

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