

Dow CONTINUUM™ DGDC-2480 NT Bimodal Polyethylene Resin

Category: Polymer, Thermoplastic, Polyethylene (PE)

Material Notes:

CONTINUUM™ DGDA-2490 NT is produced using UNIPOL™ II process technology. This product may be utilized for pipe applications where long term hydrostatic strength combined with outstanding resistance to slow crack growth and rapid crack propagation is desired. Suitable applications include natural gas distribution pipes, industrial piping, mining, sewage, and municipal water service lines. Information provided by Dow

Order this product through the following link:

http://www.lookpolymers.com/polymer_Dow-CONTINUUM-DGDC-2480-NT-Bimodal-Polyethylene-Resin.php

Physical Properties	Metric	English	Comments
Density	0.949 g/cc	0.0343 lb/in ³	natural resin; ASTM D792
	0.959 g/cc	0.0346 lb/in ³	Natural resin extruded under proper conditions with black masterbatch DFNF-0092 (6.5%); ASTM D792
High Load Melt Index	8.5 g/10 min	8.5 g/10 min	
	@Load 21.6 kg, Temperature 190 °C	@Load 47.6 lb, Temperature 374 °F	ASTM D1238
Melt Index of Compound	0.080 g/10 min	0.080 g/10 min	
	@Load 2.16 kg, Temperature 190 °C	@Load 4.76 lb, Temperature 374 °F	ASTM D1238

Mechanical Properties	Metric	English	Comments
PENT	>= 4000 hour	>= 4000 hour	Compression molded parts prepared according to ASTM D 1928 Procedure C.; ASTM F1473
Tensile Strength, Yield	24.8 MPa	3600 psi	Compression molded parts prepared according to ASTM D 1928 Procedure C.; ASTM D638
Elongation at Break	740 %	740 %	Compression molded parts prepared according to ASTM D 1928 Procedure C.; ASTM D638
Flexural Modulus	1.03 GPa	150 ksi	Compression molded parts prepared according to ASTM D 1928, method 1, procedure B.; ASTM D790
Izod Impact, Notched	4.86 J/cm	9.10 ft-lb/in	Compression molded parts prepared according to ASTM D 1928, method A.; ASTM D256

Thermal Properties	Metric	English	Comments
Maximum Service Temperature, Air	>= 220 °C	>= 428 °F	ASTM D3350



Thermal Properties ture	Metric 0 °C	English *F	Compression molded parts prepared Comments O ASTM D 1928, procedure
			A.; ASTM D746

Descriptive Properties	Value	Comments
Resistance to Rapid Crack Propagation, Pc psi	min 174	Pipe dia. of 10 in. and Standard Diameter Ratio (SDR) 11; Natural resin extruded uner proper conditions with carbon black masterbatch DFNF-0092 (6.5%)
Resistance to Rapid Crack Propagation, Tc °F	max 2	Pipe dia. of 10 in. and Standard Diameter Ratio (SDR) 11; Natural resin extruded uner proper conditions with carbon black masterbatch DFNF-0092 (6.5%)

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