

## Diamond Polymers DIAMALLOY ABSPC 750 HF ABS/PC Alloy, Non-Halogen, Flame Retardant

Category : Polymer , Thermoplastic , ABS Polymer , Polycarbonate/ABS Alloy, Unreinforced , Polycarbonate (PC)

### Material Notes:

Information Provided by Diamond Polymers, Inc. & Network Polymers, Inc.

Order this product through the following link:

[http://www.lookpolymers.com/polymer\\_Diamond-Polymers-DIAMALLOY-ABSPC-750-HF-ABSPC-Alloy-Non-Halogen-Flame-Retardant.php](http://www.lookpolymers.com/polymer_Diamond-Polymers-DIAMALLOY-ABSPC-750-HF-ABSPC-Alloy-Non-Halogen-Flame-Retardant.php)

Physical Properties	Metric	English	Comments
Specific Gravity	1.18 g/cc	1.18 g/cc	ASTM D792
Linear Mold Shrinkage	0.0040 - 0.0080 cm/cm	0.0040 - 0.0080 in/in	ASTM D955
Melt Flow	25.6 g/10 min	25.6 g/10 min	ASTM D1238
	@Load 5.00 kg, Temperature 200 °C	@Load 11.0 lb, Temperature 392 °F	
	26.9 g/10 min	26.9 g/10 min	ASTM D1238
	@Load 3.80 kg, Temperature 230 °C	@Load 8.38 lb, Temperature 446 °F	

Mechanical Properties	Metric	English	Comments
Tensile Strength, Yield	60.0 MPa	8700 psi	chs 2.0 in/min; ASTM D638
Elongation at Yield	2.5 %	2.5 %	chs 2.0 in/min; ASTM D638
Flexural Modulus	2.653 GPa	384.8 ksi	chs 0.05 in/min; ASTM D790
Izod Impact, Notched	5.34 J/cm	10.0 ft-lb/in	ASTM D256
	@Thickness 3.17 mm	@Thickness 0.125 in	

Thermal Properties	Metric	English	Comments
Vicat Softening Point	105 °C	221 °F	ASTM D1527
	@Load 1.00 kg, Thickness 3.17 mm	@Load 2.20 lb, Thickness 0.125 in	
Flammability, UL94	V-0	V-0	
	@Thickness 1.59 mm	@Thickness 0.0625 in	
	V-0	V-0	
	@Thickness 3.17 mm	@Thickness 0.125 in	
	5VB	5VB	

Thermal Properties	@Thickness 20.1 mm Metric	@Thickness 0.790 in English	Comments
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## Contact Songhan Plastic Technology Co.,Ltd.

Website : [www.lookpolymers.com](http://www.lookpolymers.com)

Email : [sales@lookpolymers.com](mailto:sales@lookpolymers.com)

Tel : +86 021-51131842

Mobile : +86 13061808058

Skype : lookpolymers

Address : United North Road 215,Fengxian District, Shanghai City,China