

## Diamond Polymers ABS TX-541

Category : Polymer , Thermoplastic , ABS Polymer , Acrylonitrile Butadiene Styrene (ABS), Heat Resistant, Molded

### Material Notes:

Description: Super High Heat ABS Information provided by Diamond Polymers, Inc.

Order this product through the following link:

[http://www.lookpolymers.com/polymer\\_Diamond-Polymers-ABS-TX-541.php](http://www.lookpolymers.com/polymer_Diamond-Polymers-ABS-TX-541.php)

Physical Properties	Metric	English	Comments
Specific Gravity	1.09 g/cc	1.09 g/cc	ASTM D792
Linear Mold Shrinkage	0.0040 - 0.0070 cm/cm	0.0040 - 0.0070 in/in	ASTM D955
Melt Flow	2.0 g/10 min	2.0 g/10 min	Procedure A; ASTM D1238
	@Load 10.0 kg, Temperature 220 °C	@Load 22.0 lb, Temperature 428 °F	
	11.8 g/10 min	11.8 g/10 min	Procedure A; ASTM D1238
	@Load 5.00 kg, Temperature 265 °C	@Load 11.0 lb, Temperature 509 °F	

Mechanical Properties	Metric	English	Comments
Hardness, Rockwell R	112	112	ASTM D785
Tensile Strength, Yield	36.67 MPa	5319 psi	chs 2 in/min; ASTM D638
Flexural Modulus	2.52 GPa	366 ksi	Procedure B, Test Method I (chs 0.05 in/min); ASTM D790
Izod Impact, Notched	1.01 J/cm	1.90 ft-lb/in	Test Method A (0.125 in bar); ASTM D256

Thermal Properties	Metric	English	Comments
Deflection Temperature at 1.8 MPa (264 psi)	109 °C	228 °F	0.125 in bar Unannealed/Conditioned 48 hours at 23°C; ASTM D648
	115 °C	239 °F	0.125 in bar Annealed 4 hours at 80°C; ASTM D648
Vicat Softening Point	145 °C	293 °F	0.125 inch, 1 Kg; ASTM D1525

Processing Properties	Metric	English	Comments
Middle Barrel Temperature	200 - 250 °C	392 - 482 °F	
Mold Temperature	40.0 - 80.0 °C	104 - 176 °F	Higher mold temperature provides a product with excellent surface finishing and less residual stress.

Processing Properties	Metric	English	Comments
Drying Temperature	80.0 - 90.0 °C	176 - 194 °F	
Dry Time	2 - 4 hour	2 - 4 hour	
Injection Pressure	4.83 - 7.58 MPa	700 - 1100 psi	

## Contact Songhan Plastic Technology Co.,Ltd.

Website : [www.lookpolymers.com](http://www.lookpolymers.com)

Email : [sales@lookpolymers.com](mailto:sales@lookpolymers.com)

Tel : +86 021-51131842

Mobile : +86 13061808058

Skype : lookpolymers

Address : United North Road 215,Fengxian District, Shanghai City,China