

Diamond Polymers ABS 9500P Injection Molding Grade, Ultra High Impact Powder

Category : Polymer , Thermoplastic , ABS Polymer , Acrylonitrile Butadiene Styrene (ABS), Impact Grade, Molded

Material Notes:

Information Provided by Diamond Polymers, Inc. & Network Polymers, Inc.

Order this product through the following link:

http://www.lookpolymers.com/polymer_Diamond-Polymers-ABS-9500P-Injection-Molding-Grade-Ultra-High-Impact-Powder.php

Physical Properties	Metric	English	Comments
Specific Gravity	1.04 g/cc	1.04 g/cc	ASTM D792
Linear Mold Shrinkage	0.0040 - 0.0060 cm/cm	0.0040 - 0.0060 in/in	ASTM D955
Melt Flow	4.0 g/10 min	4.0 g/10 min	ASTM D1238
	@Load 5.00 kg, Temperature 200 °C	@Load 11.0 lb, Temperature 392 °F	
	13 g/10 min	13 g/10 min	ASTM D1238
	@Load 3.80 kg, Temperature 230 °C	@Load 8.38 lb, Temperature 446 °F	

Mechanical Properties	Metric	English	Comments
Hardness, Rockwell R	100	100	ASTM D785
Tensile Strength, Yield	36.5 MPa	5290 psi	chs 2 in/min; ASTM D638
Flexural Modulus	1.86 GPa	270 ksi	tangent; chs 0.05 in/min; ASTM D790
Izod Impact, Notched	4.54 J/cm	8.51 ft-lb/in	ASTM D256
	@Thickness 3.17 mm, Temperature 23.0 °C	@Thickness 0.125 in, Temperature 73.4 °F	

Thermal Properties	Metric	English	Comments
Vicat Softening Point	105 °C	221 °F	ASTM D1525
	@Load 1.00 kg, Thickness 3.17 mm	@Load 2.20 lb, Thickness 0.125 in	
Flammability, UL94	HB	HB	
	@Thickness 1.59 mm	@Thickness 0.0625 in	

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