

## Daikin DAI-EL G-704 Fluoroelastomer Copolymer, Bisphenol Curable Grade, 66% Fluorine Content

Category : Polymer , Thermoset , Fluoropolymer, TS , Thermoset Fluoroelastomer , Rubber or Thermoset Elastomer (TSE)

### Material Notes:

Offers minimal compression set and excellent sealing. The copolymer type offers good compression set characteristics. Information provided by Daikin Industries.

Order this product through the following link:

[http://www.lookpolymers.com/polymer\\_Daikin-DAI-EL-G-704-Fluoroelastomer-Copolymer-Bisphenol-Curable-Grade-66-Fluorine-Content.php](http://www.lookpolymers.com/polymer_Daikin-DAI-EL-G-704-Fluoroelastomer-Copolymer-Bisphenol-Curable-Grade-66-Fluorine-Content.php)

Physical Properties	Metric	English	Comments
Specific Gravity	1.85 g/cc	1.85 g/cc	at 25°C
Mooney Viscosity	25 @Temperature 121 °C	25 @Temperature 250 °F	ML 1+10

Mechanical Properties	Metric	English	Comments
Hardness, Shore A	72	72	Peak value, at 25°C
Tensile Strength at Break	12.7 MPa	1840 psi	
Tensile Strength, Yield	3.40 MPa @Strain 100 %	493 psi @Strain 100 %	
Elongation at Break	230 %	230 %	
Tear Strength	21.6 kN/m	123 pli	at 25°C
Compression Set	15 %	15 %	70 hours at 25°C
	9.0 % @Temperature 100 °C	9.0 % @Temperature 212 °F	70 hours
	12 % @Temperature 175 °C	12 % @Temperature 347 °F	70 hours
	22 % @Temperature 200 °C	22 % @Temperature 392 °F	70 hours

Thermal Properties	Metric	English	Comments
Minimum Service Temperature, Air	-18.0 °C	-0.400 °F	TR test, TR10
	-14.5 °C	5.90 °F	Gehman torsion test, T10

Thermal Properties	-8.00 °C Metric	17.6 °F English	Rehman Torsion Test, T2 Comments
	-8.00 °C	17.6 °F	TR test, TR70
Brittleness Temperature	-21.0 °C	-5.80 °F	

  

Processing Properties	Metric	English	Comments
Processing Temperature	170 °C	338 °F	Cure Measuring Temperature
Cure Time	3.00 min	0.0500 hour	Curelastmeter

## Contact Songhan Plastic Technology Co.,Ltd.

Website : [www.lookpolymers.com](http://www.lookpolymers.com)

Email : [sales@lookpolymers.com](mailto:sales@lookpolymers.com)

Tel : +86 021-51131842

Mobile : +86 13061808058

Skype : lookpolymers

Address : United North Road 215,Fengxian District, Shanghai City,China