# Daelim H\&L Plavis-N CM Unfilled Aromatic Polyimide Bearing <br> Category : Polymer , Thermoset , Polyimide, TS 

## Material Notes:

Compression Molded. Plavis-N: Best physical properties, maximum electrical and thermal insulation, low out-gassing, superior radiation resistance.General Plavis information for all grades:PLAVIS polyimide has nitrogen bonded to $\mathbf{3}$ carbons is the critical part of the chain and imparts the plastic with remarkable features and benefits. PLAVIS is available as raw material or as molded parts, plates, and rods. PLAVIS isostatic molded rods have uniform properties in all directions. Properties:One of the highest temperature plastics in the world with a continuous operating temperature of $\mathbf{3 0 0}$ ? Well suited for cryogenic conditionsRetains high tensile strength and modulus even at high temperatures. Will not crack or creep under load.Lowest out-gassing of any plastic at 300 . Will not contaminate vacuum chamber process or products.Grades are available for use at 1 million psi-fpm PV limit with lubrication, 300,000 psi-fpm PV limit without lubrication. Stable friction level.Plavis-N is an ideal electrical and thermal insulator. Filled grades resistivity is tailorable.Machines like brass-tiny and intricate features can be produced without cracking. Can be lapped to mirror finish.Applications: Flat Panel Display/Solar Cells:: Drying oven (HP/CP, Baking, IR) Glass support pins, Glass holders, Rollers; Cleaning EUV roller, Bearing; PVD/CVD Insulation parts Insert, Clamp, Bush, Caps, Susceptor pin, Ball bearing etc.; Etcher Screw, bolts. and Others Probe unit, station parts Semiconductor: Wafer Processing Wafer clamp rings, Insulators, Screw \& Fasteners, Vacuum pads, Alignment pins; Wafer handling, guides, and carriers, Vacuum pick up strips; IC handling \& testing Die pick up collects, Test socket insulator General Industry: Hot runner system Seal caps, Insulators; Plasma cutting torches parts Swirl rings, Insulator, Caps.; Heat resistance materials Bottle grippers, Conveyor tips; Scientific consumable parts GC/Mass ferrules, HPLC valve rotors; Textile Machines Valve seat, Bearing, Shedder Bushing Automotive / Transportation:Transmissions Thrust Washers, Seal Rings, Valve Seats, Transmission Valve Balls, Check Valves; Electrical Motors Bushings, Washers, Thrust Plugs; Brakes Wear Pads, Valve Seats and Balls in ABS Systems; Fuel Systems Bushings, Seal Rings, Band Springs, Valve Seats; Turbo Chargers Ball Bearing Retainers, Wastegate Bushings; Vacuum Pump Vanes, Engine Belt Tensioners, Rubbing Blocks, Door Hinge Bushings, Gear Stick Rollers, Ignition Distributors, Constant Friction Pads for Split-Flywheels Aerospace/Aircraft: Compressor Variable Vane Bushings and Washers, Aircraft Fan Thrust Reverser, Fan Blade Wear Strips, Locking Insert Nut, Fuel Line Spacer, Reciprocating Shaft Seal for Jet Engine Afterbunner Actuating SystemInformation provided by Daelim H\&L

Order this product through the following link:
http://www.lookpolymers.com/polymer_Daelim-HL-Plavis-N-CM-Unfilled-Aromatic-Polyimide-Bearing.php

| Physical Properties | Metric | English | Comments |
| :--- | :--- | :--- | :--- |
| Specific Gravity | $1.43 \mathrm{~g} / \mathrm{cc}$ | $1.43 \mathrm{~g} / \mathrm{cc}$ | ASTM D792 |
| Moisture Absorption | $0.900-1.10 \%$ | $0.900-1.10 \%$ | $\mathbf{5 0 \%}$ RH; ASTM D570 |


| Mechanical Properties | Metric | English | Comments |
| :--- | :--- | :--- | :--- |
| Hardness, Rockwell M | $90.0-105$ | $90.0-105$ | ASTM D785 |
| Tensile Strength, Ultimate | 39.2 MPa | 5690 psi | ASTM D1708 |
|  | 41.2 MPa | 5980 psi | ASTM D1708 |


| Mechanical Properties | Metric | English | Comments |
| :---: | :---: | :---: | :---: |
|  | 6.00 \% | 6.00 \% |  |
|  |  |  | ASTM D1708 |
|  | @Temperature $260{ }^{\circ} \mathrm{C}$ | @Temperature $500{ }^{\circ} \mathrm{F}$ |  |
| Flexural Strength | 112.8 MPa | 16360 psi | ASTM D790 |
|  | 58.8 MPa | 8530 psi |  |
|  |  |  | ASTM D790 |
|  | @Temperature $260{ }^{\circ} \mathrm{C}$ | @Temperature $500{ }^{\circ} \mathrm{F}$ |  |
| Flexural Modulus | 3.04 GPa | 441 ksi | ASTM D790 |
|  | 1.667 GPa | 241.8 ksi |  |
|  | @Temperature $260{ }^{\circ} \mathrm{C}$ | @Temperature 500 F |  |
| Compressive Strength | 24.5 MPa | 3550 psi |  |
|  | @Strain 1.00\% | @Strain 1.00 \% |  |
|  | 127.5 MPa | 18490 psi |  |
|  |  |  | ASTM D695 |
|  | @Strain 10.0\% | @Strain 10.0\% |  |
| Compressive Modulus | 2.354 GPa | 341.4 ksi | ASTM D695 |
| Izod Impact, Notched | 0.490 J/cm | 0.918 ft -lb/in | ASTM D256 |
| Coefficient of Friction | 0.320 | 0.320 | $\begin{aligned} & \mathrm{PV}=10 \mathrm{~kg} / \mathrm{cm}^{2} \cdot \mathrm{~m} / \mathrm{sec}(0.98 \\ & \mathrm{Mpa} \cdot \mathrm{~m} / \mathrm{sec}) \end{aligned}$ |
| Thermal Properties | Metric | English | Comments |
|  | 55.0 m $/ \mathrm{m}-{ }^{\circ} \mathrm{C}$ | 30.6 in/ $\mathrm{in}^{-}{ }^{\circ} \mathrm{F}$ |  |
| CTE, linear | @Temperature 23.0$260^{\circ} \mathrm{C}$ | @Temperature 73.4 $500^{\circ} \mathrm{F}$ | ASTM D696 |
| Thermal Conductivity | 0.360 W/m-K | 2.50 BTU-in/hr-ft ${ }^{2}{ }^{\circ} \mathrm{F}$ |  |
| Maximum Service Temperature, Air | $300{ }^{\circ} \mathrm{C}$ | $572{ }^{\circ} \mathrm{F}$ | Continuous |
|  | $370{ }^{\circ} \mathrm{C}$ | $698{ }^{\circ} \mathrm{F}$ | 50\% tensile strength reduction at 200 hours |
| Deflection Temperature at 1.8 MPa (264 psi) | $360{ }^{\circ} \mathrm{C}$ | $680{ }^{\circ} \mathrm{F}$ |  |
| Decomposition Temperature | $520{ }^{\circ} \mathrm{C}$ | $968{ }^{\circ} \mathrm{F}$ | $50 \mathrm{wt} \%$ reduction after 239 min |
|  | $614{ }^{\circ} \mathrm{C}$ | $1140{ }^{\circ} \mathrm{F}$ | short term |
| Flammability, UL94 | V-0 | V-0 |  |
| Oxygen Index | 55.0 \% | 55.0\% |  |


| Electrical Properties | Metric | English | Comments |
| :--- | :--- | :--- | :--- | :--- |
| Volume Resistivity | $1.00 \mathrm{e}+16-1.00 \mathrm{e}+18$ <br> ohm-cm | $1.00 \mathrm{e}+16-1.00 \mathrm{e}+18$ <br> $\mathrm{ohm}-\mathrm{cm}$ | ASTM D257 |
| Surface Resistance | $1.00 \mathrm{e}+14-1.00 \mathrm{e}+16$ <br> ohm | $1.00 \mathrm{e}+14-1.00 \mathrm{e}+16$ <br> ohm | ASTM D257 |
| Dielectric Constant | 3.75 | 3.75 | ASTM D150 |
| Dielectric Strength |  @Frequency $1.00 \mathrm{e}+6$ | @Frequency $1.00 \mathrm{e}+6$ |  |

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