

DSM Arnitel® PM460 General Purpose Grade Copolyester Elastomer (North America)

Category: Polymer, Thermoplastic, Elastomer, TPE, Polyester TPE, Polyester, TP

Material Notes:

Product description: Arnitel® combines the advantages of engineering thermoplastics, being easy to process with excellent mechanical properties, at the same time with the flexibility of rubbers. Arnitel does not require vulcanization. This leads to substantial reductions in part cost. Arnitel can be used over a wide range of temperatures. Arnitel has exceptional fatigue, creep resistance and resistance to oils, greases and many other chemicals. Characteristics of Arnitel: Excellent strength over a wide range of temperatures Excellent dynamic properties e.g. creep and fatigueHigh heat resistanceExceptional resistance to oils and greasesGood chemical resistanceHigh degree of versatility in processingEasy coloring using masterbatchesSurface quality from high gloss to texturedExcellent heat resistance (long term 165°C)Good electrical insulation propertiesLow moisture absorption, excellent dimensional stabilityEasy flow, fast cooling timesTypical Applications:

Automotive: Arnitel® is extensively used in the automotive industry for applications requiring exceptional fatigue resistance and resistance to oil and greases. Examples are: Rack and Pinion Bellows, Constant Velocity Joint Boots (CVJ Boots), Air brake tubings. Arnitel in the Electronic and Consumer Goods Industry: Arnitel® finds enormous potential and is also widely used in the consumer electronic companies. Arnitel® is a good choice for low noise gears where their exceptional processability without any defects such as flash, makes it the material solution of choice. Arnitel® is also used in highly demanding applications such as in mobile phone antennas. Arnitel® has exceptional flexibility and can perform or even outperform functions that normally require conventional rubbers. Available in a wide range of hardnesses, Arnitel can replace metals, thermoplastics, leather and rubber, often with a reduction in finished part costs. Information provided by DSM.

Order this product through the following link: http://www.lookpolymers.com/polymer_DSM-Arnitel-PM460-General-Purpose-Grade-Copolyester-Elastomer-North-America.php

Physical Properties	Metric	English	Comments	
Density	1.21 g/cc	0.0437 lb/in³	ISO 1183	
Melt Flow	8.47 g/10 min	8.47 g/10 min	Calculated from Volume Flow Rate of	
	@Load 2.16 kg, Temperature 230 °C	@Load 4.76 lb, Temperature 446 °F	7 cm ³ /10 min; ISO 1133	

Metric	English	Comments	
46	46	3 s; ISO 868	
21.1 MPa	3060 psi	ISO 527-1/-2	
6.40 MPa	928 psi	ISO 527-1/-2	
@Strain 5.00 %	@Strain 5.00 %		
9.90 MPa	1440 psi	ISO 527-1/-2	
@Strain 10.0 %	@Strain 10.0 %	100 021 17 2	
14.7 MPa	2130 psi		
	46 21.1 MPa 6.40 MPa @Strain 5.00 % 9.90 MPa @Strain 10.0 %	46 46 21.1 MPa 3060 psi 6.40 MPa 928 psi @Strain 5.00 % @Strain 5.00 % 9.90 MPa 1440 psi @Strain 10.0 %	



Mechanical Properties	Metricin 50.0 %	English 50.0 %	ISO 577-17-2 Comments	
	17.0 MPa	2470 psi	ISO 527-1/-2	
	@Strain 100 %	@Strain 100 %		
Elongation at Break	215 %	215 %	ISO 527-1/-2	
Tensile Modulus	0.200 GPa	29.0 ksi	ISO 527-1/-2	
Izod Impact, Notched (ISO)	NB	NB	ISO 180/1A	
	@Temperature 23.0 °C	@Temperature 73.4 °F		
Charpy Impact, Notched	NB	NB	ISO 179/1eA	
	@Temperature -30.0 °C	@Temperature -22.0 °F		
	NB	NB	ISO 179/1eA	
	@Temperature 23.0 °C	@Temperature 73.4 °F	100 113/165	

Thermal Properties	Metric	English	Comments
Melting Point	216 °C	421 °F	10°C/min; ISO 11357-1/-3
Deflection Temperature at 0.46 MPa (66 psi)	65.0 °C	149 °F	ISO 75-1/-2

Descriptive Properties	Value	Comments
Film Extrusion	Yes	
High impact or impact modified	Yes	
Other Extrusion	Yes	
Profile extrusion	Yes	
Sheet extrusion	Yes	
Without Fillers	Yes	

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