

DSM Akulon® Ultraflow™ K-FHGM24 Nylon 6-30% Glass and Mineral Reinforced (European Grade) (Cond) (discontinue

Category : Polymer , Thermoplastic , Nylon , Nylon 6 , Nylon 6 , Glass/Mineral Reinforced

Material Notes:

The Akulon® product portfolio is engineered for optimum performance to suit different processing techniques and end use markets. Akulon Nylon 6 is used for extrusion applications including barrier film, stock shapes, convoluted tubes, and monofilament. Akulon XP is a high-productivity, high-performance PA6 grade for film extrusion processes. Medium viscosity, unreinforced or reinforced Akulon grades are used for various injection molding and blow molding applications. Akulon® Ultraflow® is a high-productivity, high-performance PA6 family for molding processes. Key applications for Akulon: Automotive: Intake manifold, Engine, Powertrain, Airbag containers, Exterior trim, Interior trim, Electrical components and connectors Consumer durables: Power tools, Lawn and garden tools, Small appliances, Sports and leisure equipment, Furniture, Industrial Goods, Transportation E&E: Low voltage switch gear/power distribution, Lighting, Power connectors Film: Specialty and barrier films Information provided by DSM.

Order this product through the following link:

http://www.lookpolymers.com/polymer_DSM-Akulon-Ultraflow-K-FHGM24-Nylon-6-30-Glass-and-Mineral-Reinforced-European-Grade-Cond-nbspdiscontinue.php

Physical Properties	Metric	English	Comments
Density	1.37 g/cc	0.0495 lb/in ³	(DAM); ISO 1183
Water Absorption	6.5 %	6.5 %	DAM; Sim. to ISO 62
Moisture Absorption at Equilibrium	1.9 %	1.9 %	Humidity Absorption (DAM); Sim. to ISO 62
Linear Mold Shrinkage, Flow	0.0030 cm/cm	0.0030 in/in	DAM; ISO 294-4
	0.0090 cm/cm	0.0090 in/in	DAM; ISO 294-4

Mechanical Properties	Metric	English	Comments
Tensile Strength at Break	55.0 MPa	7980 psi	ISO 527-1/-2
Elongation at Break	5.0 %	5.0 %	ISO 527-1/-2
Tensile Modulus	3.80 GPa	551 ksi	ISO 527-1/-2
Charpy Impact Unnotched	3.00 J/cm ²	14.3 ft-lb/in ²	ISO 179/1eU
	@Temperature -30.0 °C	@Temperature -22.0 °F	
Charpy Impact Unnotched	4.50 J/cm ²	21.4 ft-lb/in ²	ISO 179/1eU
	@Temperature 23.0 °C	@Temperature 73.4 °F	
Charpy Impact, Notched	0.400 J/cm ²	1.90 ft-lb/in ²	ISO 179/1eA
	@Temperature -30.0 °C	@Temperature -22.0 °F	
	0.600 J/cm ²	2.86 ft-lb/in ²	

Mechanical Properties	Metric @ Temperature 23.0 °C	English @ Temperature 73.4 °F	ISO 179/1eA Comments
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Thermal Properties	Metric	English	Comments
Melting Point	220 °C	428 °F	10°C/min (DAM); ISO 11357-1/-3

Electrical Properties	Metric	English	Comments
Volume Resistivity	1.00e+12 ohm-cm	1.00e+12 ohm-cm	IEC 60093
Surface Resistance	1.00e+13 ohm	1.00e+13 ohm	IEC 60093
Dielectric Constant	4.5	4.5	IEC 60250
	@Frequency 1e+6 Hz	@Frequency 1e+6 Hz	
	14	14	IEC 60250
	@Frequency 100 Hz	@Frequency 100 Hz	
Dissipation Factor	0.12	0.12	IEC 60250
	@Frequency 1e+6 Hz	@Frequency 1e+6 Hz	
	0.32	0.32	IEC 60250
	@Frequency 100 Hz	@Frequency 100 Hz	

Descriptive Properties	Value	Comments
Heat stabilized or stable to heat	Yes	
Injection molding	Yes	
With Fillers	Yes	

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