

DSM Akulon® Ultraflow™ K-FHG7 Nylon 6-35% Glass Reinforced (European Grade) (Dry) (discontinued **)

Category : Polymer , Thermoplastic , Nylon , Nylon 6 , Nylon 6 , 40% Glass Fiber Filled

Material Notes:

The Akulon® product portfolio is engineered for optimum performance to suit different processing techniques and end use markets. Akulon Nylon 6 is used for extrusion applications including barrier film, stock shapes, convoluted tubes, and monofilament. Akulon XP is a high-productivity, high-performance PA6 grade for film extrusion processes. Medium viscosity, unreinforced or reinforced Akulon grades are used for various injection molding and blow molding applications. Akulon® Ultraflow® is a high-productivity, high-performance PA6 family for molding processes. Key applications for Akulon: Automotive: Intake manifold, Engine, Powertrain, Airbag containers, Exterior trim, Interior trim, Electrical components and connectors Consumer durables: Power tools, Lawn and garden tools, Small appliances, Sports and leisure equipment, Furniture, Industrial Goods, Transportation E&E: Low voltage switch gear/power distribution, Lighting, Power connectors Film: Specialty and barrier films Information provided by DSM.

Order this product through the following link:

http://www.lookpolymers.com/polymer_DSM-Akulon-Ultraflow-K-FHG7-Nylon-6-35-Glass-Reinforced-European-Grade-Dry-nbspdiscontinued-.php

Physical Properties	Metric	English	Comments
Density	1.38 g/cc	0.0499 lb/in ³	ISO 1183
Water Absorption	5.6 %	5.6 %	Sim. to ISO 62
Moisture Absorption at Equilibrium	1.7 %	1.7 %	Humidity Absorption; Sim. to ISO 62
Linear Mold Shrinkage, Flow	0.0030 cm/cm	0.0030 in/in	ISO 294-4
Linear Mold Shrinkage, Transverse	0.010 cm/cm	0.010 in/in	ISO 294-4

Mechanical Properties	Metric	English	Comments
Tensile Strength at Break	195 MPa	28300 psi	ISO 527-1/-2
Elongation at Break	3.3 %	3.3 %	ISO 527-1/-2
Tensile Modulus	11.0 GPa	1600 ksi	ISO 527-1/-2
Flexural Strength	290 MPa	42100 psi	ISO 178
Flexural Modulus	10.0 GPa	1450 ksi	ISO 178
Charpy Impact Unnotched	7.00 J/cm ²	33.3 ft-lb/in ²	ISO 179/1eU
	@Temperature -30.0 °C	@Temperature -22.0 °F	
	9.50 J/cm ²	45.2 ft-lb/in ²	ISO 179/1eU
	@Temperature 23.0 °C	@Temperature 73.4 °F	
	1.20 J/cm ²	5.71 ft-lb/in ²	

Charpy Impact, Notched Mechanical Properties	Metric @Temperature -30.0 °C	English @Temperature -22.0 °F	ISO 179/1eA Comments
	1.50 J/cm ²	7.14 ft-lb/in ²	ISO 179/1eA
	@Temperature 23.0 °C	@Temperature 73.4 °F	

Thermal Properties	Metric	English	Comments
CTE, linear, Parallel to Flow	15.0 μm/m-°C @Temperature 20.0 °C	8.33 μin/in-°F @Temperature 68.0 °F	ISO 11359-1/-2
CTE, linear, Transverse to Flow	60.0 μm/m-°C @Temperature 20.0 °C	33.3 μin/in-°F @Temperature 68.0 °F	ISO 11359-1/-2
Melting Point	220 °C	428 °F	10°C/min; ISO 11357-1/-3
Deflection Temperature at 0.46 MPa (66 psi)	220 °C	428 °F	ISO 75-1/-2
Deflection Temperature at 1.8 MPa (264 psi)	210 °C	410 °F	ISO 75-1/-2
Flammability, UL94	HB @Thickness 1.60 mm	HB @Thickness 0.0630 in	IEC 60695-11-10

Electrical Properties	Metric	English	Comments
Volume Resistivity	>= 1.00e+15 ohm-cm	>= 1.00e+15 ohm-cm	IEC 60093
Surface Resistance	>= 1.00e+15 ohm	>= 1.00e+15 ohm	IEC 60093
Dielectric Constant	3.3 @Frequency 1e+6 Hz	3.3 @Frequency 1e+6 Hz	IEC 60250
	3.5 @Frequency 100 Hz	3.5 @Frequency 100 Hz	IEC 60250
Dissipation Factor	0.0050 @Frequency 100 Hz	0.0050 @Frequency 100 Hz	IEC 60250
	0.015 @Frequency 1e+6 Hz	0.015 @Frequency 1e+6 Hz	IEC 60250
Comparative Tracking Index	500 V	500 V	IEC 60112

Descriptive Properties	Value	Comments
Heat stabilized or stable to heat	Yes	
Injection molding	Yes	

Descriptive Properties	Value	Comments
Release Agent	Yes	
With Fillers	Yes	

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