

DSM Akulon® S223-PG2U (Dry) 13% Glass Reinforced, Impact Modified Nylon 66 (North America) (discontinued **)&

Category: Polymer, Thermoplastic, Nylon, Nylon 66, Nylon 66, Glass Reinforced, Impact Grade

Material Notes:

Description: The Akulon portfolio is engineered for optimum performance to suit different processing techniques and end use markets. Unfilled Extrusion ResinsAkulon resins are available with melt viscosities to suit all extrusion processes: barrier and coating film, tube and hose, monofilament, stock shapes. Akulon resins are characterized by:consistent qualityhigh purity for film applications, low gel contents. Molding ResinsSuited to all engineering demands: Unfilled low and medium viscosity gradesToughened unfilled gradesGlass reinforced from 20-45% filledLow warpage reinforced gradesFlame retardant; UL V0 rated and glow wire typesHalogen free FR gradesBlow moldable materialsLaser markable resinsLaser weldable, high burst pressure gradesToughened, reinforced resinsHigh stiffness grades for metal replacement Akulon Ultraflow resins have high flow with mechanical properties similar to standard materials. Exceptional flow allows: productivity gains in moldinglower built in stressesbetter surface appearancesystem cost reductions Applications for Molding resins There is an Akulon resin available suitable for any application requiring polyamides. Key areas where DSM has specific application knowledge areAutomotiveUnder the hood and engine componentsExterior and interior applicationsElectrical components and connectorsElectricalLow voltage power distributionLightingPower connectorsConsumer DurablesPower and lawn and garden toolsSmall AppliancesSports and leisure equipmentFurniture accessoriesIndustrial GoodsTransportation (railways)Information provided by DSM.

Order this product through the following link: http://www.lookpolymers.com/polymer_DSM-Akulon-S223-PG2U-Dry-13-Glass-Reinforced-Impact-Modified-Nylon-66-North-America-nbspdiscontinued-.php

Physical Properties	Metric	English	Comments
Density	1.28 g/cc	0.0462 lb/in ³	ISO 1183
Water Absorption	6.4 %	6.4 %	Sim. to ISO 62
Moisture Absorption at Equilibrium	1.7 %	1.7 %	Humidity Absorption; Sim. to ISO 62
Linear Mold Shrinkage, Flow	0.0080 cm/cm	0.0080 in/in	ISO 294-4
Linear Mold Shrinkage, Transverse	0.013 cm/cm	0.013 in/in	ISO 294-4

Mechanical Properties	Metric	English	Comments	
Tensile Strength at Break	90.0 MPa	13100 psi	ISO 527-1/-2	
Elongation at Break	5.0 %	5.0 %	ISO 527-1/-2	
Tensile Modulus	5.00 GPa	725 ksi	ISO 527-1/-2	
Charpy Impact, Notched	1.00 J/cm ²	4.76 ft-lb/in ²	ISO 179/1eA	
	@Temperature -30.0 °C	@Temperature -22.0 °F		
	1.70 J/cm ²	8.09 ft-lb/in ²	ISO 179/1eA	
	@Temperature 23.0 °C	@Temperature 73.4 °F	100 113/101	



Mechanical Properties Thermal Properties	Metric Metric	English English	Comments Comments	
Melting Point	260 °C	500 °F	10°C/min; ISO 11357-1/-3	
Deflection Temperature at 0.46 MPa (66 psi)	240 °C	464 °F	ISO 75-1/-2	
Deflection Temperature at 1.8 MPa (264 psi)	230 °C	446 °F	ISO 75-1/-2	
Flammability, UL94	НВ	НВ	IEC 60695-11-10	
	@Thickness 1.60 mm	@Thickness 0.0630 in		
	НВ	НВ	IEC 60695-11-10	
	@Thickness 0.800 mm	@Thickness 0.0315 in	IEC 00033-11-10	

Descriptive Properties	Value	Comments
High impact or impact modified	Yes	
Injection molding	Yes	
Lubricants	Yes	
Release Agent	Yes	
With Fillers	Yes	

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