

DSM Akulon® K224-PG6 Impact Modified Nylon 6-30% Glass Reinforced (European and Asian Grade) (Cond)

Category : Polymer , Thermoplastic , Nylon , Nylon 6 , Nylon 6, 30% Glass Fiber Filled

Material Notes:

The Akulon® product portfolio is engineered for optimum performance to suit different processing techniques and end use markets. Akulon Nylon 6 is used for extrusion applications including barrier film, stock shapes, convoluted tubes, and monofilament. Akulon XP is a high-productivity, high-performance PA6 grade for film extrusion processes. Medium viscosity, unreinforced or reinforced Akulon grades are used for various injection molding and blow molding applications. Akulon® Ultraflow® is a high-productivity, high-performance PA6 family for molding processes. Key applications for Akulon: Automotive: Intake manifold, Engine, Powertrain, Airbag containers, Exterior trim, Interior trim, Electrical components and connectors Consumer durables: Power tools, Lawn and garden tools, Small appliances, Sports and leisure equipment, Furniture, Industrial Goods, Transportation E&E: Low voltage switch gear/power distribution, Lighting, Power connectors Film: Specialty and barrier films Information provided by DSM.

Order this product through the following link:

http://www.lookpolymers.com/polymer_DSM-Akulon-K224-PG6-Impact-Modified-Nylon-6-30-Glass-Reinforced-European-and-Asian-Grade-Cond.php

Physical Properties	Metric	English	Comments
Density	1.32 g/cc	0.0477 lb/in ³	(DAM); ISO 1183
Water Absorption	5.7 %	5.7 %	DAM; Sim. to ISO 62
Moisture Absorption at Equilibrium	1.7 %	1.7 %	Humidity Absorption (DAM); Sim. to ISO 62

Mechanical Properties	Metric	English	Comments
Tensile Strength at Break	85.0 MPa	12300 psi	ISO 527-1/-2
Elongation at Break	8.0 %	8.0 %	ISO 527-1/-2
Tensile Modulus	4.20 GPa	609 ksi	ISO 527-1/-2
Charpy Impact Unnotched	9.50 J/cm ²	45.2 ft-lb/in ²	ISO 179/1eU
	@Temperature -30.0 °C	@Temperature -22.0 °F	
	10.0 J/cm ²	47.6 ft-lb/in ²	ISO 179/1eU
	@Temperature 23.0 °C	@Temperature 73.4 °F	
Charpy Impact, Notched	1.50 J/cm ²	7.14 ft-lb/in ²	ISO 179/1eA
	@Temperature -30.0 °C	@Temperature -22.0 °F	
	4.00 J/cm ²	19.0 ft-lb/in ²	ISO 179/1eA
	@Temperature 23.0 °C	@Temperature 73.4 °F	

Electrical Properties	Metric	English	Comments
Volume Resistivity	1.00e+13 ohm-cm	1.00e+13 ohm-cm	IEC 60093
Surface Resistance	1.00e+14 ohm	1.00e+14 ohm	IEC 60093
Dielectric Constant	4.5	4.5	IEC 60250
	@Frequency 1e+6 Hz	@Frequency 1e+6 Hz	
	14	14	IEC 60250
	@Frequency 100 Hz	@Frequency 100 Hz	
Dielectric Strength	20.0 kV/mm	508 kV/in	IEC 60243-1
Dissipation Factor	0.12	0.12	IEC 60250
	@Frequency 1e+6 Hz	@Frequency 1e+6 Hz	
	0.30	0.30	IEC 60250
	@Frequency 100 Hz	@Frequency 100 Hz	
Comparative Tracking Index	600 V	600 V	IEC 60112

Descriptive Properties	Value	Comments
High impact or impact modified	Yes	
Injection molding	Yes	
Release Agent	Yes	
With Fillers	Yes	

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