

## DSM Akulon® K224-PG3 Impact Modified Nylon 6- 15% Glass Reinforced (European Grade) (Dry)

Category : Polymer , Thermoplastic , Nylon , Nylon 6 , Nylon 6 , 20% Glass Fiber Filled

### Material Notes:

The Akulon® product portfolio is engineered for optimum performance to suit different processing techniques and end use markets. Akulon Nylon 6 is used for extrusion applications including barrier film, stock shapes, convoluted tubes, and monofilament. Akulon XP is a high-productivity, high-performance PA6 grade for film extrusion processes. Medium viscosity, unreinforced or reinforced Akulon grades are used for various injection molding and blow molding applications. Akulon® Ultraflow® is a high-productivity, high-performance PA6 family for molding processes. Key applications for Akulon: Automotive: Intake manifold, Engine, Powertrain, Airbag containers, Exterior trim, Interior trim, Electrical components and connectors Consumer durables: Power tools, Lawn and garden tools, Small appliances, Sports and leisure equipment, Furniture, Industrial Goods, Transportation E&E: Low voltage switch gear/power distribution, Lighting, Power connectors Film: Specialty and barrier films Information provided by DSM.

Order this product through the following link:

[http://www.lookpolymers.com/polymer\\_DSM-Akulon-K224-PG3-Impact-Modified-Nylon-6-15-Glass-Reinforced-European-Grade-Dry.php](http://www.lookpolymers.com/polymer_DSM-Akulon-K224-PG3-Impact-Modified-Nylon-6-15-Glass-Reinforced-European-Grade-Dry.php)

Physical Properties	Metric	English	Comments
Density	1.20 g/cc	0.0434 lb/in <sup>3</sup>	ISO 1183
Water Absorption	6.8 %	6.8 %	Sim. to ISO 62
Moisture Absorption at Equilibrium	2.0 %	2.0 %	Humidity Absorption; Sim. to ISO 62

Mechanical Properties	Metric	English	Comments
Tensile Strength at Break	105 MPa	15200 psi	ISO 527-1/-2
Elongation at Break	4.0 %	4.0 %	ISO 527-1/-2
Tensile Modulus	5.60 GPa	812 ksi	ISO 527-1/-2
Charpy Impact Unnotched	7.00 J/cm <sup>2</sup>	33.3 ft-lb/in <sup>2</sup>	ISO 179/1eU
	@Temperature -30.0 °C	@Temperature -22.0 °F	
Charpy Impact, Notched	7.00 J/cm <sup>2</sup>	33.3 ft-lb/in <sup>2</sup>	ISO 179/1eU
	@Temperature 23.0 °C	@Temperature 73.4 °F	
Charpy Impact, Notched	0.900 J/cm <sup>2</sup>	4.28 ft-lb/in <sup>2</sup>	ISO 179/1eA
	@Temperature -30.0 °C	@Temperature -22.0 °F	
Charpy Impact, Notched	1.60 J/cm <sup>2</sup>	7.61 ft-lb/in <sup>2</sup>	ISO 179/1eA
	@Temperature 23.0 °C	@Temperature 73.4 °F	

Thermal Properties	Metric	English	Comments
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Thermal Properties	Metric	English	Comments
Deflection Temperature at 1.8 MPa (264 psi)	195 °C	383 °F	ISO 75-1/-2
Flammability, UL94	HB @Thickness 1.60 mm	HB @Thickness 0.0630 in	IEC 60695-11-10

Electrical Properties	Metric	English	Comments
Volume Resistivity	>= 1.00e+15 ohm-cm	>= 1.00e+15 ohm-cm	IEC 60093
Surface Resistance	>= 1.00e+15 ohm	>= 1.00e+15 ohm	IEC 60093
Dielectric Constant	3.3 @Frequency 1e+6 Hz	3.3 @Frequency 1e+6 Hz	IEC 60250
	3.6 @Frequency 100 Hz	3.6 @Frequency 100 Hz	IEC 60250
Dielectric Strength	25.0 kV/mm	635 kV/in	IEC 60243-1
Dissipation Factor	0.010 @Frequency 100 Hz	0.010 @Frequency 100 Hz	IEC 60250
	0.018 @Frequency 1e+6 Hz	0.018 @Frequency 1e+6 Hz	IEC 60250
Comparative Tracking Index	500 V	500 V	IEC 60112

Descriptive Properties	Value	Comments
High impact or impact modified	Yes	
Injection molding	Yes	
Release Agent	Yes	
With Fillers	Yes	

## Contact Songhan Plastic Technology Co.,Ltd.

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