

## DSM Akulon® K224-HGR24 Nylon 6-30% Glass Fiber and Glass Bead Reinforced (European Grade) (Cond) (discontinue

Category : Polymer , Thermoplastic , Nylon , Nylon 6

### Material Notes:

The Akulon® product portfolio is engineered for optimum performance to suit different processing techniques and end use markets. Akulon Nylon 6 is used for extrusion applications including barrier film, stock shapes, convoluted tubes, and monofilament. Akulon XP is a high-productivity, high-performance PA6 grade for film extrusion processes. Medium viscosity, unreinforced or reinforced Akulon grades are used for various injection molding and blow molding applications. Akulon® Ultraflow® is a high-productivity, high-performance PA6 family for molding processes. Key applications for Akulon: Automotive: Intake manifold, Engine, Powertrain, Airbag containers, Exterior trim, Interior trim, Electrical components and connectors Consumer durables: Power tools, Lawn and garden tools, Small appliances, Sports and leisure equipment, Furniture, Industrial Goods, Transportation E&E: Low voltage switch gear/power distribution, Lighting, Power connectors Film: Specialty and barrier films Information provided by DSM.

Order this product through the following link:

[http://www.lookpolymers.com/polymer\\_DSM-Akulon-K224-HGR24-Nylon-6-30-Glass-Fiber-and-Glass-Bead-Reinforced-European-Grade-Cond-nbspdiscontinue.php](http://www.lookpolymers.com/polymer_DSM-Akulon-K224-HGR24-Nylon-6-30-Glass-Fiber-and-Glass-Bead-Reinforced-European-Grade-Cond-nbspdiscontinue.php)

Physical Properties	Metric	English	Comments
Density	1.34 g/cc	0.0484 lb/in <sup>3</sup>	(DAM); ISO 1183
Water Absorption	6.5 %	6.5 %	DAM; Sim. to ISO 62
Moisture Absorption at Equilibrium	1.9 %	1.9 %	Humidity Absorption (DAM); Sim. to ISO 62

Mechanical Properties	Metric	English	Comments
Tensile Strength at Break	60.0 MPa	8700 psi	ISO 527-1/-2
Elongation at Break	5.0 %	5.0 %	ISO 527-1/-2
Tensile Modulus	4.00 GPa	580 ksi	ISO 527-1/-2
Charpy Impact Unnotched	3.50 J/cm <sup>2</sup>	16.7 ft-lb/in <sup>2</sup>	ISO 179/1eU
	@Temperature -30.0 °C	@Temperature -22.0 °F	
Charpy Impact Unnotched	5.00 J/cm <sup>2</sup>	23.8 ft-lb/in <sup>2</sup>	ISO 179/1eU
	@Temperature 23.0 °C	@Temperature 73.4 °F	
Charpy Impact, Notched	0.600 J/cm <sup>2</sup>	2.86 ft-lb/in <sup>2</sup>	ISO 179/1eA
	@Temperature -30.0 °C	@Temperature -22.0 °F	
Charpy Impact, Notched	1.00 J/cm <sup>2</sup>	4.76 ft-lb/in <sup>2</sup>	ISO 179/1eA
	@Temperature 23.0 °C	@Temperature 73.4 °F	

Thermal Properties	Metric	English	Comments
Melting Point	220 °C	428 °F	10°C/min (DAM); ISO 11357-1/-3
UL RTI, Electrical	65.0 °C	149 °F	UL746B
	@Thickness 1.50 mm	@Thickness 0.0591 in	
	65.0 °C	149 °F	UL746B
	@Thickness 0.750 mm	@Thickness 0.0295 in	
UL RTI, Mechanical with Impact	65.0 °C	149 °F	UL746B
	@Thickness 0.750 mm	@Thickness 0.0295 in	
	65.0 °C	149 °F	UL746B
	@Thickness 1.50 mm	@Thickness 0.0591 in	
UL RTI, Mechanical without Impact	65.0 °C	149 °F	UL746B
	@Thickness 1.50 mm	@Thickness 0.0591 in	
	65.0 °C	149 °F	UL746B
	@Thickness 0.750 mm	@Thickness 0.0295 in	

Electrical Properties	Metric	English	Comments
Volume Resistivity	1.00e+12 ohm-cm	1.00e+12 ohm-cm	IEC 60093
Surface Resistance	1.00e+13 ohm	1.00e+13 ohm	IEC 60093
Dielectric Constant	4.5	4.5	IEC 60250
	@Frequency 1e+6 Hz	@Frequency 1e+6 Hz	
	14	14	IEC 60250
	@Frequency 100 Hz	@Frequency 100 Hz	
Dielectric Strength	25.0 kV/mm	635 kV/in	IEC 60243-1
Dissipation Factor	0.12	0.12	IEC 60250
	@Frequency 1e+6 Hz	@Frequency 1e+6 Hz	
	0.30	0.30	IEC 60250
	@Frequency 100 Hz	@Frequency 100 Hz	
Comparative Tracking Index	350 V	350 V	IEC 60112

Descriptive Properties	Value	Comments
Heat stabilized or stable to heat	Yes	

Descriptive Properties	Value	Comments
Release Agent	Yes	
With Fillers	Yes	

## Contact Songhan Plastic Technology Co.,Ltd.

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