

DSM Akulon® K224-G6 Nylon 6-30% Glass Reinforced (European and Asian Grade) (Cond)

Category : Polymer , Thermoplastic , Nylon , Nylon 6 , Nylon 6 , 30% Glass Fiber Filled

Material Notes:

The Akulon® product portfolio is engineered for optimum performance to suit different processing techniques and end use markets. Akulon Nylon 6 is used for extrusion applications including barrier film, stock shapes, convoluted tubes, and monofilament. Akulon XP is a high-productivity, high-performance PA6 grade for film extrusion processes. Medium viscosity, unreinforced or reinforced Akulon grades are used for various injection molding and blow molding applications. Akulon® Ultraflow® is a high-productivity, high-performance PA6 family for molding processes. Key applications for Akulon: Automotive: Intake manifold, Engine, Powertrain, Airbag containers, Exterior trim, Interior trim, Electrical components and connectors Consumer durables: Power tools, Lawn and garden tools, Small appliances, Sports and leisure equipment, Furniture, Industrial Goods, Transportation E&E: Low voltage switch gear/power distribution, Lighting, Power connectors Film: Specialty and barrier films Information provided by DSM.

Order this product through the following link:

http://www.lookpolymers.com/polymer_DSM-Akulon-K224-G6-Nylon-6-30-Glass-Reinforced-European-and-Asian-Grade-Cond.php

Physical Properties	Metric	English	Comments
Density	1.35 g/cc	0.0488 lb/in ³	(DAM); ISO 1183
Water Absorption	6.3 %	6.3 %	DAM; Sim. to ISO 62
Moisture Absorption at Equilibrium	1.9 %	1.9 %	Humidity Absorption (DAM); Sim. to ISO 62

Mechanical Properties	Metric	English	Comments
Tensile Strength at Break	110 MPa	16000 psi	ISO 527-1/-2
Elongation at Break	5.0 %	5.0 %	ISO 527-1/-2
Tensile Modulus	6.50 GPa	943 ksi	ISO 527-1/-2
Charpy Impact Unnotched	7.00 J/cm ²	33.3 ft-lb/in ²	ISO 179/1eU
	@Temperature -30.0 °C	@Temperature -22.0 °F	
Charpy Impact Unnotched	11.0 J/cm ²	52.4 ft-lb/in ²	ISO 179/1eU
	@Temperature 23.0 °C	@Temperature 73.4 °F	
Charpy Impact, Notched	1.10 J/cm ²	5.24 ft-lb/in ²	ISO 179/1eA
	@Temperature -30.0 °C	@Temperature -22.0 °F	
Charpy Impact, Notched	3.00 J/cm ²	14.3 ft-lb/in ²	ISO 179/1eA
	@Temperature 23.0 °C	@Temperature 73.4 °F	
Tensile Creep Modulus, 1 hour	9200 MPa	1.33e+6 psi	ISO 899-1

Thermal Properties	Metric	English	Comments
Melting Point	220 °C	428 °F	10°C/min (DAM); ISO 11357-1/-3
UL RTI, Electrical	65.0 °C	149 °F	UL746B
	@Thickness 1.50 mm	@Thickness 0.0591 in	
	65.0 °C	149 °F	UL746B
	@Thickness 0.750 mm	@Thickness 0.0295 in	
UL RTI, Mechanical with Impact	65.0 °C	149 °F	UL746B
	@Thickness 0.750 mm	@Thickness 0.0295 in	
	65.0 °C	149 °F	UL746B
	@Thickness 1.50 mm	@Thickness 0.0591 in	
UL RTI, Mechanical without Impact	65.0 °C	149 °F	UL746B
	@Thickness 1.50 mm	@Thickness 0.0591 in	
	65.0 °C	149 °F	UL746B
	@Thickness 0.750 mm	@Thickness 0.0295 in	

Electrical Properties	Metric	English	Comments
Volume Resistivity	1.00e+13 ohm-cm	1.00e+13 ohm-cm	IEC 60093
Surface Resistance	1.00e+14 ohm	1.00e+14 ohm	IEC 60093
Dielectric Constant	5.0	5.0	IEC 60250
	@Frequency 1e+6 Hz	@Frequency 1e+6 Hz	
	20	20	IEC 60250
	@Frequency 100 Hz	@Frequency 100 Hz	
Dielectric Strength	25.0 kV/mm	635 kV/in	IEC 60243-1
Dissipation Factor	0.12	0.12	IEC 60250
	@Frequency 1e+6 Hz	@Frequency 1e+6 Hz	
	0.30	0.30	IEC 60250
	@Frequency 100 Hz	@Frequency 100 Hz	
Comparative Tracking Index	600 V	600 V	IEC 60112
	>= 600 V	>= 600 V	
			PLC 0; UL 746A

Descriptive Properties	Value	Comments
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<small>Injection molding</small> Descriptive Properties	Yes Value	Comments
Release Agent	Yes	
With Fillers	Yes	

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