

DSM Akulon® K222-KWGV4 Nylon 6-20% Glass Reinforced (European and Asian Grade) (Cond)

Category : Polymer , Thermoplastic , Nylon , Nylon 6 , Nylon 6 , 20% Glass Fiber Filled

Material Notes:

The Akulon® product portfolio is engineered for optimum performance to suit different processing techniques and end use markets. Akulon Nylon 6 is used for extrusion applications including barrier film, stock shapes, convoluted tubes, and monofilament. Akulon XP is a high-productivity, high-performance PA6 grade for film extrusion processes. Medium viscosity, unreinforced or reinforced Akulon grades are used for various injection molding and blow molding applications. Akulon® Ultraflow® is a high-productivity, high-performance PA6 family for molding processes. Key applications for Akulon: Automotive: Intake manifold, Engine, Powertrain, Airbag containers, Exterior trim, Interior trim, Electrical components and connectors Consumer durables: Power tools, Lawn and garden tools, Small appliances, Sports and leisure equipment, Furniture, Industrial Goods, Transportation E&E: Low voltage switch gear/power distribution, Lighting, Power connectors Film: Specialty and barrier films Information provided by DSM.

Order this product through the following link:

http://www.lookpolymers.com/polymer_DSM-Akulon-K222-KWGV4-Nylon-6-20-Glass-Reinforced-European-and-Asian-Grade-Cond.php

Physical Properties	Metric	English	Comments
Density	1.34 g/cc	0.0484 lb/in ³	(DAM); ISO 1183

Mechanical Properties	Metric	English	Comments
Tensile Strength at Break	45.0 MPa	6530 psi	ISO 527-1/-2
Elongation at Break	15 %	15 %	ISO 527-1/-2
Tensile Modulus	2.50 GPa	363 ksi	ISO 527-1/-2
Charpy Impact Unnotched	4.00 J/cm ²	19.0 ft-lb/in ²	ISO 179/1eU
	@Temperature -30.0 °C	@Temperature -22.0 °F	
Charpy Impact Unnotched	4.50 J/cm ²	21.4 ft-lb/in ²	ISO 179/1eU
	@Temperature 23.0 °C	@Temperature 73.4 °F	
Charpy Impact, Notched	0.400 J/cm ²	1.90 ft-lb/in ²	ISO 179/1eA
	@Temperature -30.0 °C	@Temperature -22.0 °F	
Charpy Impact, Notched	0.600 J/cm ²	2.86 ft-lb/in ²	ISO 179/1eA
	@Temperature 23.0 °C	@Temperature 73.4 °F	

Thermal Properties	Metric	English	Comments
Melting Point	220 °C	428 °F	10°C/min (DAM); ISO 11357-1/-3

Electrical Properties	Metric	English	Comments
Volume Resistivity	1.00e+13 ohm-cm	1.00e+13 ohm-cm	IEC 60093
Surface Resistance	1.00e+14 ohm	1.00e+14 ohm	IEC 60093
Dielectric Constant	3.9	3.9	IEC 60250
	@Frequency 1e+6 Hz	@Frequency 1e+6 Hz	
Dielectric Strength	10	10	IEC 60250
	@Frequency 100 Hz	@Frequency 100 Hz	
Dielectric Strength	25.0 kV/mm	635 kV/in	IEC 60243-1
Dissipation Factor	0.10	0.10	IEC 60250
	@Frequency 1e+6 Hz	@Frequency 1e+6 Hz	
Dissipation Factor	0.30	0.30	IEC 60250
	@Frequency 100 Hz	@Frequency 100 Hz	
Comparative Tracking Index	600 V	600 V	IEC 60112

Descriptive Properties	Value	Comments
Flame Retardant	Yes	
Flame Retarding Agent	Yes	
Heat stabilized or stable to heat	Yes	
Injection molding	Yes	
Release Agent	Yes	
With Fillers	Yes	

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