

## DSM Akulon® F232-DH Nylon 6 (European Grade) (Dry) (discontinued \*\*)

Category : Polymer , Thermoplastic , Nylon , Nylon 6 , Nylon 6 , Unreinforced

### Material Notes:

The Akulon® product portfolio is engineered for optimum performance to suit different processing techniques and end use markets. Akulon Nylon 6 is used for extrusion applications including barrier film, stock shapes, convoluted tubes, and monofilament. Akulon XP is a high-productivity, high-performance PA6 grade for film extrusion processes. Medium viscosity, unreinforced or reinforced Akulon grades are used for various injection molding and blow molding applications. Akulon® Ultraflow® is a high-productivity, high-performance PA6 family for molding processes. Key applications for Akulon: Automotive: Intake manifold, Engine, Powertrain, Airbag containers, Exterior trim, Interior trim, Electrical components and connectors Consumer durables: Power tools, Lawn and garden tools, Small appliances, Sports and leisure equipment, Furniture, Industrial Goods, Transportation E&E: Low voltage switch gear/power distribution, Lighting, Power connectors Film: Specialty and barrier films Information provided by DSM.

Order this product through the following link:

[http://www.lookpolymers.com/polymer\\_DSM-Akulon-F232-DH-Nylon-6-European-Grade-Dry-nbspdiscontinued-.php](http://www.lookpolymers.com/polymer_DSM-Akulon-F232-DH-Nylon-6-European-Grade-Dry-nbspdiscontinued-.php)

Physical Properties	Metric	English	Comments
Density	1.13 g/cc	0.0408 lb/in <sup>3</sup>	ISO 1183
Water Absorption	10 %	10 %	Sim. to ISO 62
Moisture Absorption at Equilibrium	3.0 %	3.0 %	Humidity Absorption; Sim. to ISO 62
Viscosity Test	214 cm <sup>3</sup> /g	214 cm <sup>3</sup> /g	Viscosity Number

Mechanical Properties	Metric	English	Comments
Tensile Strength, Yield	85.0 MPa	12300 psi	ISO 527-1/-2
Elongation at Break	35 %	35 %	ISO 527-1/-2
Elongation at Yield	4.0 %	4.0 %	ISO 527-1/-2
Tensile Modulus	3.40 GPa	493 ksi	ISO 527-1/-2
Charpy Impact Unnotched	NB	NB	ISO 179/1eU
	@Temperature -30.0 °C	@Temperature -22.0 °F	
Charpy Impact, Notched	NB	NB	ISO 179/1eA
	@Temperature 23.0 °C	@Temperature 73.4 °F	
Charpy Impact, Notched	0.700 J/cm <sup>2</sup>	3.33 ft-lb/in <sup>2</sup>	ISO 179/1eA
	@Temperature -30.0 °C	@Temperature -22.0 °F	
Charpy Impact, Notched	1.10 J/cm <sup>2</sup>	5.24 ft-lb/in <sup>2</sup>	ISO 179/1eA
	@Temperature 23.0 °C	@Temperature 73.4 °F	

Thermal Properties	Metric	English	Comments
CTE, linear, Parallel to Flow	100 $\mu\text{m}/\text{m}\cdot^{\circ}\text{C}$	55.6 $\mu\text{in}/\text{in}\cdot^{\circ}\text{F}$	ISO 11359-1/-2
	@Temperature 20.0 $^{\circ}\text{C}$	@Temperature 68.0 $^{\circ}\text{F}$	
CTE, linear, Transverse to Flow	140 $\mu\text{m}/\text{m}\cdot^{\circ}\text{C}$	77.8 $\mu\text{in}/\text{in}\cdot^{\circ}\text{F}$	ISO 11359-1/-2
	@Temperature 20.0 $^{\circ}\text{C}$	@Temperature 68.0 $^{\circ}\text{F}$	
Melting Point	220 $^{\circ}\text{C}$	428 $^{\circ}\text{F}$	10 $^{\circ}\text{C}/\text{min}$ ; ISO 11357-1/-3
Deflection Temperature at 0.46 MPa (66 psi)	180 $^{\circ}\text{C}$	356 $^{\circ}\text{F}$	ISO 75-1/-2
Deflection Temperature at 1.8 MPa (264 psi)	60.0 $^{\circ}\text{C}$	140 $^{\circ}\text{F}$	ISO 75-1/-2
Flammability, UL94	HB	HB	IEC 60695-11-10
	@Thickness 1.60 mm	@Thickness 0.0630 in	

Electrical Properties	Metric	English	Comments
Volume Resistivity	1.00e+15 ohm-cm	1.00e+15 ohm-cm	IEC 60093
Dielectric Constant	3.4	3.4	IEC 60250
	@Frequency 1e+6 Hz	@Frequency 1e+6 Hz	
	3.9	3.9	IEC 60250
	@Frequency 100 Hz	@Frequency 100 Hz	
Dielectric Strength	27.0 kV/mm	686 kV/in	IEC 60243-1
Dissipation Factor	0.011	0.011	IEC 60250
	@Frequency 100 Hz	@Frequency 100 Hz	
	0.022	0.022	IEC 60250
	@Frequency 1e+6 Hz	@Frequency 1e+6 Hz	
Comparative Tracking Index	600 V	600 V	IEC 60112

Descriptive Properties	Value	Comments
Heat stabilized or stable to heat	Yes	
Injection molding	Yes	
Without Fillers	Yes	

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