

DAK Americas Laser+® C91A PET

Category: Polymer, Thermoplastic, Polyester, TP, Polyethylene Terephthalate (PET), Polyethylene Terephthalate (PET), Unreinforced

Material Notes:

Product Description: Laser+® (C91A) polyethylene terephthalate (PET) resin is a copolymer formulated for conversion to PET bottles by conventional single or two-stage processing technology. Typical Properties: Bi-orientation of Laser+® (C91A) by injection/stretch blow molding provides optimal barrier and mechanical properties, including superior stress crack resistance. It performs exceptionally well in the manufacture of CSD bottles made from thick-wall performs, where heatup rate and temperature profile through the wall are important. DAK has reengineered Laser+® (C91A), improving acetaldehyde (AA) performance without sacrificing intrinsic viscosity (IV), to meet increasing demand for CSD applications. Laser+® (C91A) offers superior heat absorption and processing control, even at higher blowing speeds. A slower crystallization rate enables high injection molding output. Certification: Laser+® (C91A) is ideally suited for food packaging applications and is considered in compliance with the Food and Drug Administration (FDA) Food Contact Notification (FCN) 000635, and Health Canada Heat Products and Food Brach (HPFB) file KS 05103104 for PET polymers. Information provided by DAK Americas

Order this product through the following link:

http://www.lookpolymers.com/polymer_DAK-Americas-Laser-C91A-PET.php

| Physical Properties | Metric | English | Comments |
|-----------------------|-------------|---------------------------|---|
| Bulk Density | 0.857 g/cc | 0.0310 lb/in ³ | DAK-QAR-SOP-0018 |
| Particle Size | 3000 µm | 3000 μm | Spherical Shape; DAK-QAR-SOP- 0017 |
| Particle Mesh Size | 24 Mesh | 24 Mesh | Fines: <0.1%, as packaged; DAK-QAR- SOP-0014 |
| Viscosity Measurement | 0.81 - 0.85 | 0.81 - 0.85 | Intrinsic; DAK-QAR-SOP-0012 |
| Crystallinity | >= 35 % | >= 35 % | DAK-QAR-SOP-0016 |

| Thermal Properties | Metric | English | Comments |
|--------------------|--------|---------|---------------------------|
| Melting Point | 244 °C | 471 °F | nominal; DAK-QAR-SOP-0016 |

| Processing Properties | Metric | English | Comments |
|-----------------------|------------------|------------------|-------------------------------|
| Moisture Content | <= 0.25 % | <= 0.25 % | DAK-QAR-SOP-0013; as packaged |

| Descriptive Properties | Value | Comments |
|------------------------|---------------|--------------------------------|
| Chip Size | 49-59 chips/g | nominal, DAK-QAR-SOP-0015 |
| Color | -51 CIE | b*, DAK-QAR-SOP-0011 |
| | 74.5-78.5 CIE | L*, DAK-QAR-SOP-0011 |
| Compounds | <2 ppm | Acetaldehyde, DAK-QAR-SOP-0010 |



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