

## **Cyclewood Solutions Xylomer™ XM1-KJD Injection Molding Compostable Resin**

Category: Polymer, Renewable/Recycled Polymer, Thermoplastic

## **Material Notes:**

100% biodegradable and compostable thermoplastic. The compostable resin blend performs well compared to LDPE and is BPI certified compostable under ASTM D-6400. Xylomer™ is modified lignin, an abundant, natural byproduct of the paper manufacturing process, blended with other compostable polymers. Xylomer™ pellets have been demonstrated in injection molding and vacuum forming processes to create samples of cups and bowls.Information provided by Cyclewood Solutions.

## Order this product through the following link:

http://www.lookpolymers.com/polymer\_Cyclewood-Solutions-Xylomer-XM1-KJD-Injection-Molding-Compostable-Resin.php

Physical Properties	Metric	English	Comments
Density	1.35 g/cc	0.0488 lb/in <sup>3</sup>	
Melt Flow	12.8 g/10 min	12.8 g/10 min	
	@Temperature 190 °C	@Temperature 374 °F	

Mechanical Properties	Metric	English Comments	
Tensile Strength	12.51 MPa	1815 psi	
Elongation at Break	18.3 %	18.3 %	
Flexural Modulus	0.496 GPa	72.0 ksi	
Izod Impact, Notched	0.427 J/cm	0.800 ft-lb/in	

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