

## Covestro Makrolon® Rx1851 Polycarbonate

Category : Polymer , Thermoplastic , Polycarbonate (PC) , Polycarbonate, Molded

### Material Notes:

Main characteristics:• High toughness• Good heat resistance• Glass-like transparency, optical quality• High dimensional accuracy and stability  
Grade characteristics:• Medical devices• Low viscosity, easy release  
As of 1 September 2015, Bayer Material Science was separated from Bayer AG and officially adopted its new name – Covestro.

Order this product through the following link:

[http://www.lookpolymers.com/polymer\\_Covestro-Makrolon-Rx1851-Polycarbonate.php](http://www.lookpolymers.com/polymer_Covestro-Makrolon-Rx1851-Polycarbonate.php)

Physical Properties	Metric	English	Comments
Bulk Density	0.660 g/cc	0.0238 lb/in <sup>3</sup>	pellets; ISO 60
Density	1.20 g/cc	0.0434 lb/in <sup>3</sup>	ISO 1183-1
Moisture Absorption at Equilibrium	0.12 %	0.12 %	ISO 62, 50% RH
Water Absorption at Saturation	0.30 %	0.30 %	ISO 62
Linear Mold Shrinkage, Flow	0.0070 cm/cm @Thickness 2.00 mm	0.0070 in/in @Thickness 0.0787 in	60x60x2 mm; 500 bar; ISO 294-4
Linear Mold Shrinkage, Transverse	0.0070 cm/cm @Thickness 2.00 mm	0.0070 in/in @Thickness 0.0787 in	60x60x2 mm; 500 bar; ISO 294-4
Melt Flow	24 g/10 min @Load 1.20 kg, Temperature 300 °C	24 g/10 min @Load 2.65 lb, Temperature 572 °F	ISO 1133

Mechanical Properties	Metric	English	Comments
Puncture Resistance	5200 N @Temperature 23.0 °C	1170 lb (f) @Temperature 73.4 °F	ISO 6603-2
	6200 N @Temperature -30.0 °C	1390 lb (f) @Temperature -22.0 °F	ISO 6603-2
Ball Indentation Hardness	117 MPa	17000 psi	ISO 2039-1
Tensile Strength at Break	70.0 MPa	10200 psi	50 mm/min; ISO 527-1,-2
Tensile Strength, Yield	65.0 MPa	9430 psi	50 mm/min; ISO 527-1,-2
Elongation at Break	>= 50 %	>= 50 %	Nominal, 50 mm/min; ISO 527-1,-2
	120 %	120 %	50 mm/min; b.o. ISO 527-1,-2

Elongation at Yield Mechanical Properties	6.0 % Metric	6.0 % English	50 mm/min; ISO 527-1,-2 Comments
Tensile Modulus	2.40 GPa	348 ksi	1 mm/min; ISO 527-1,-2
Flexural Strength	98.0 MPa	14200 psi	2 mm/min; ISO 178
Flexural Yield Strength	76.0 MPa @Strain 3.50 %	11000 psi @Strain 3.50 %	2 mm/min; ISO 178
Flexural Modulus	2.40 GPa	348 ksi	2 mm/min; ISO 178
Izod Impact, Notched (ISO)	14.0 kJ/m <sup>2</sup> @Thickness 3.20 mm, Temperature -30.0 °C	6.66 ft-lb/in <sup>2</sup> @Thickness 0.126 in, Temperature -22.0 °F	complete break; b.o. ISO 180-A
	65.0 kJ/m <sup>2</sup> @Thickness 3.20 mm, Temperature 23.0 °C	30.9 ft-lb/in <sup>2</sup> @Thickness 0.126 in, Temperature 73.4 °F	partial break; b.o. ISO 180-A
Charpy Impact Unnotched	NB @Temperature 23.0 °C	NB @Temperature 73.4 °F	ISO 179-1eU
	NB @Temperature -30.0 °C	NB @Temperature -22.0 °F	ISO 179-1eU
Puncture Energy	55.0 J @Temperature 23.0 °C	40.6 ft-lb @Temperature 73.4 °F	ISO 6603-2
	65.0 J @Temperature -30.0 °C	47.9 ft-lb @Temperature -22.0 °F	ISO 6603-2

Thermal Properties	Metric	English	Comments
CTE, linear, Parallel to Flow	65.0 µm/m-°C @Temperature 23.0 - 55.0 °C	36.1 µin/in-°F @Temperature 73.4 - 131 °F	ISO 11359-1,-2
CTE, linear, Transverse to Flow	65.0 µm/m-°C @Temperature 23.0 - 55.0 °C	36.1 µin/in-°F @Temperature 73.4 - 131 °F	ISO 11359-1,-2
Thermal Conductivity	0.200 W/m-K	1.39 BTU-in/hr-ft <sup>2</sup> -°F	cross-flow; ISO 8302
Hot Ball Pressure Test	135 °C	275 °F	IEC 60695-10-2
Deflection Temperature at 0.46 MPa (66 psi)	134 °C	273 °F	ISO 75-1,-2
Deflection Temperature at 1.8 MPa (264 psi)	121 °C	250 °F	ISO 75-1,-2

Thermal Properties	141 °C Metric	286 °F English	Comments
	@Load 5.10 kg	@Load 11.2 lb	
	142 °C	288 °F	120°C/h; ISO 306
	@Load 5.10 kg	@Load 11.2 lb	
Flash Point	480 °C	896 °F	ASTM D 1929
	550 °C	1020 °F	self ignition; ASTM D 1929
Oxygen Index	27 %	27 %	Method A; ISO 4589-2

Processing Properties	Metric	English	Comments
Melt Temperature	280 °C	536 °F	Injection molding; ISO 294
Mold Temperature	80.0 °C	176 °F	Injection molding; ISO 294
Injection Velocity	200 mm/sec	7.87 in/sec	ISO 294

## Contact Songhan Plastic Technology Co.,Ltd.

Website : [www.lookpolymers.com](http://www.lookpolymers.com)

Email : [sales@lookpolymers.com](mailto:sales@lookpolymers.com)

Tel : +86 021-51131842

Mobile : +86 13061808058

Skype : lookpolymers

Address : United North Road 215,Fengxian District, Shanghai City,China