

## Covestro Bayblend® T 65 Polycarbonate/ABS Blend

Category : Polymer , Thermoplastic , ABS Polymer , Polycarbonate/ABS Alloy, Unreinforced , Polycarbonate (PC)

### Material Notes:

High impact and notched impact strength, little risk of brittle fracture, high dimensional accuracy. Applications: Interior automotive components. Information provided by Bayer. As of 1 September 2015, Bayer Material Science was separated from Bayer AG and officially adopted its new name – Covestro.

Order this product through the following link:

[http://www.lookpolymers.com/polymer\\_Covestro-Bayblend-T-65-PolycarbonateABS-Blend.php](http://www.lookpolymers.com/polymer_Covestro-Bayblend-T-65-PolycarbonateABS-Blend.php)

Physical Properties	Metric	English	Comments
Density	1.13 g/cc	0.0408 lb/in <sup>3</sup>	
Water Absorption	0.70 %	0.70 %	Saturation in water
Moisture Absorption at Equilibrium	0.20 %	0.20 %	Equilibrium at 50% RH
Water Absorption at Saturation	0.70 %	0.70 %	
Linear Mold Shrinkage	0.0050 - 0.0070 cm/cm	0.0050 - 0.0070 in/in	ASTM D955
Melt Flow	12 g/10 min @Load 5.00 kg, Temperature 260 °C	12 g/10 min @Load 11.0 lb, Temperature 500 °F	
Spiral Flow	56.0 cm @Thickness 2.50 mm	22.0 in @Thickness 0.0984 in	at 254°C melt temp.

Mechanical Properties	Metric	English	Comments
Tensile Strength, Ultimate	50.0 MPa	7250 psi	ASTM D638
Tensile Strength, Yield	50.0 MPa	7250 psi	
Elongation at Break	>= 50 %	>= 50 %	Nominal
Elongation at Yield	4.5 %	4.5 %	
Tensile Modulus	2.20 GPa	319 ksi	
Flexural Modulus	2.40 GPa	348 ksi	ASTM D790
Izod Impact, Notched	5.90 J/cm @Thickness 3.20 mm	11.1 ft-lb/in @Thickness 0.126 in	ASTM D256
Impact Test	43.0 J @Thickness 3.20 mm	31.7 ft-lb @Thickness 0.126 in	Instrumented Total Impact; 3.2 mm thick, 12.5 mm dart, 75 mm clamp, 6.7 m/s; ASTM D3763

Thermal Properties	Metric	English	Comments
CTE, linear, Parallel to Flow	85.0 $\mu\text{m}/\text{m}\cdot^{\circ}\text{C}$	47.2 $\mu\text{in}/\text{in}\cdot^{\circ}\text{F}$	
	@Temperature 20.0 $^{\circ}\text{C}$	@Temperature 68.0 $^{\circ}\text{F}$	
CTE, linear, Transverse to Flow	90.0 $\mu\text{m}/\text{m}\cdot^{\circ}\text{C}$	50.0 $\mu\text{in}/\text{in}\cdot^{\circ}\text{F}$	
	@Temperature 20.0 $^{\circ}\text{C}$	@Temperature 68.0 $^{\circ}\text{F}$	
Deflection Temperature at 0.46 MPa (66 psi)	120 $^{\circ}\text{C}$	248 $^{\circ}\text{F}$	
Deflection Temperature at 1.8 MPa (264 psi)	100 $^{\circ}\text{C}$	212 $^{\circ}\text{F}$	
Vicat Softening Point	118 $^{\circ}\text{C}$	244 $^{\circ}\text{F}$	
UL RTI, Electrical	60.0 $^{\circ}\text{C}$	140 $^{\circ}\text{F}$	
UL RTI, Mechanical with Impact	60.0 $^{\circ}\text{C}$	140 $^{\circ}\text{F}$	
UL RTI, Mechanical without Impact	60.0 $^{\circ}\text{C}$	140 $^{\circ}\text{F}$	
Flammability, UL94	HB	HB	
	@Thickness 1.60 mm	@Thickness 0.0630 in	
Oxygen Index	23 %	23 %	ASTM D2836

Electrical Properties	Metric	English	Comments
Electrical Resistivity	$\geq 1.00\text{e}+15$ ohm-cm	$\geq 1.00\text{e}+15$ ohm-cm	
Surface Resistance	$1.00\text{e}+14$ ohm	$1.00\text{e}+14$ ohm	
Dielectric Constant	2.0	2.0	
	@Frequency 100 Hz	@Frequency 100 Hz	
Dielectric Strength	2.9	2.9	
	@Frequency 1e+6 Hz	@Frequency 1e+6 Hz	
Dielectric Strength	24.0 kV/mm	610 kV/in	
Dissipation Factor	0.0040	0.0040	
	@Frequency 100 Hz	@Frequency 100 Hz	
Comparative Tracking Index	0.0070	0.0070	
	@Frequency 1e+6 Hz	@Frequency 1e+6 Hz	
Comparative Tracking Index	300 V	300 V	

## **Contact Songhan Plastic Technology Co.,Ltd.**

**Website : [www.lookpolymers.com](http://www.lookpolymers.com)**

**Email : [sales@lookpolymers.com](mailto:sales@lookpolymers.com)**

**Tel : +86 021-51131842**

**Mobile : +86 13061808058**

**Skype : lookpolymers**

**Address : United North Road 215,Fengxian District, Shanghai City,China**